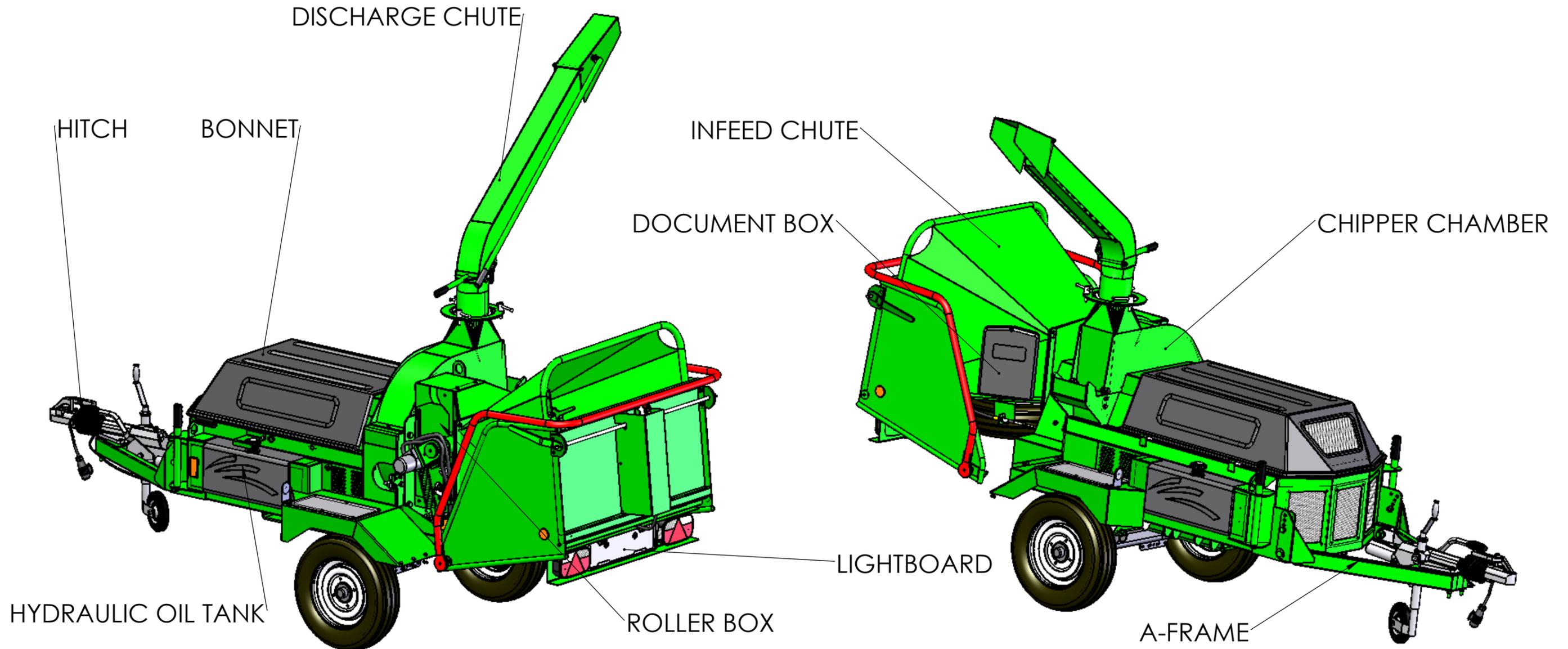


CM220

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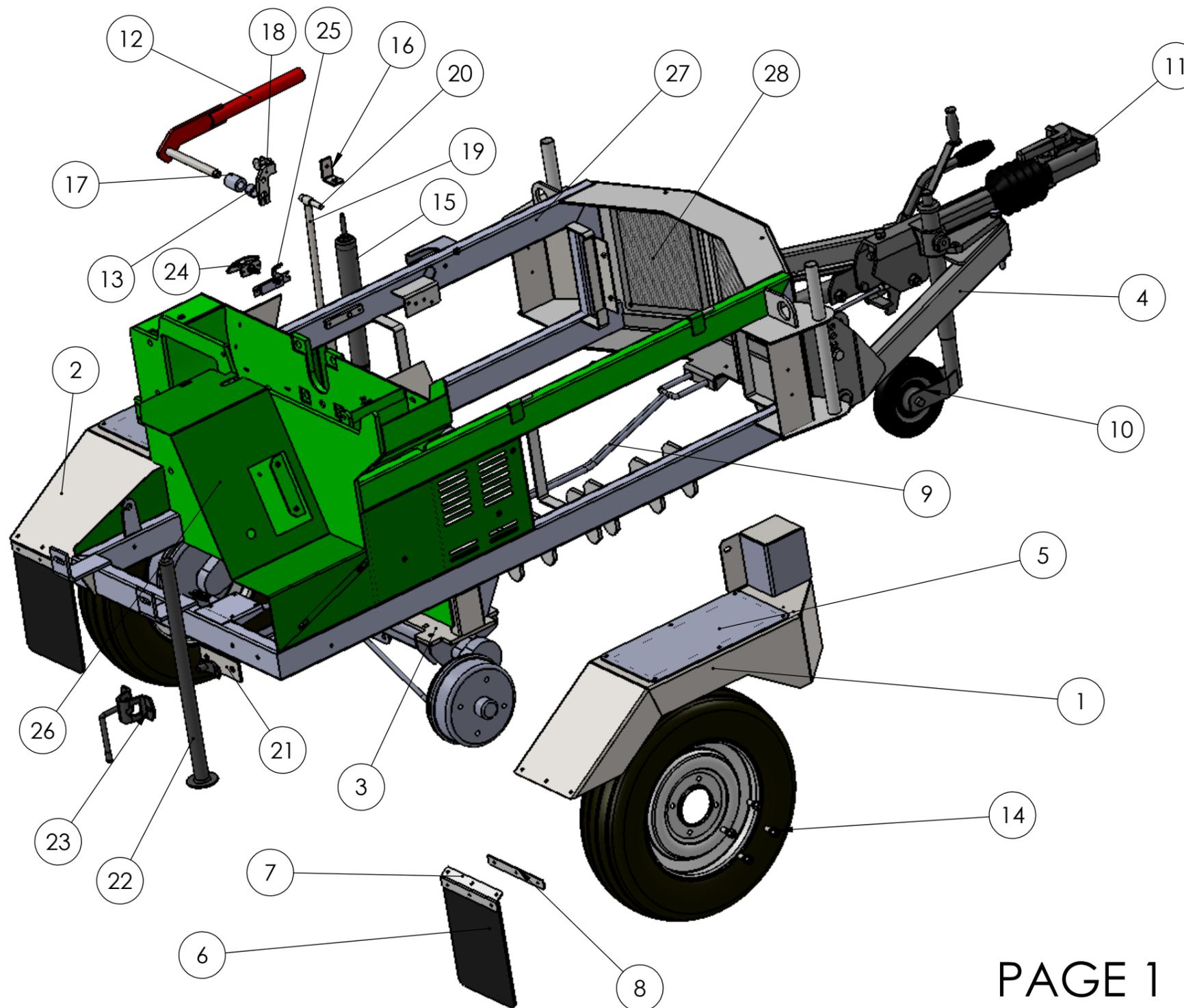
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMNS IN MM

PROGRAM No:-

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CM170-1-34	MUDGUARD	1
2	CM170-1-27	NEAR SIDE MUDGUARD	1
3	CM220-1-33	AXLE BEAM	1
4	CM170-1-2	A FRAME ASSY	1
5	CM170-1-36	ALUMINIUM TREADPLATE	2
6	CM220-1-37-2MK2	MUDFLAP	2
7	CM220-1-37MK2	MUDFLAP MOUNT	2
8	CM220-1-37-1MK2	MUDFLAP BACKING STRIP	2
9	C200347	BRAKE CABLE	2
10	C150104	JOCKEY WHEEL	1
11	C200322	HITCH ASSY	1
12	CM170-6-32	CLUTCH ARM	1
13	C204313	OILITE BUSH 20 X 28 X 25	1
14	EC1523183	WHEEL STUDS	8
15	C170632	ENGINE DAMPER	1
16	CM170-6-36	ENGINE DAMPER BRKT	1
17	CM170-6-37	CLUTCH HANDLE SPACER	1
18	CM170-6-32	MICROSWITCH STRIKER	1
19	CM170-6-33	CLUTCH ROD	1
20	9013	CLUTCH ROD SPRING	1
21	CM170-4-39	PROP STAND DAMPER PLATE	1
22	C180356	PROP STAND	1
23	C180356-1	PROP STAND CLAMP	1
24	C170101	BONNET LOCKING HANDLE	1
25	C170102	BONNET LOCK	1
26	CM220-1-68	BATTERY COVER	1
27	CM220-1-1	CHASSIS	1
28	CM170-1-42	CHASSIS GRATE ASSY	3



PAGE 1

DEBUR AND BREAK SHARP EDGES	FINISH:	NAME	DATE	QUANTITY	OPP HAND	UNSPECIFIED TOLERANCES		ISSUE NO.
		DRAWN	DN	26/11/2015		MACHINED PARTS	FABRICATED PARTS	
		CHK'D				LINEAR: 0.25mm	LINEAR: +/- 1.0mm	
		APPV'D	BGG			ANGULAR: 0.25°	ANGULAR: 0.5°	
GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Warks B49 5QG Tel 01789 400044 COPYRIGHT GREENMECH LTD		MATERIAL & THICKNESS:		TITLE: CM220 Chassis				
WEIGHT:	JIG NO:	DWG NO.		A3				
g				SCALE:1:50		SHEET 1 OF 1		

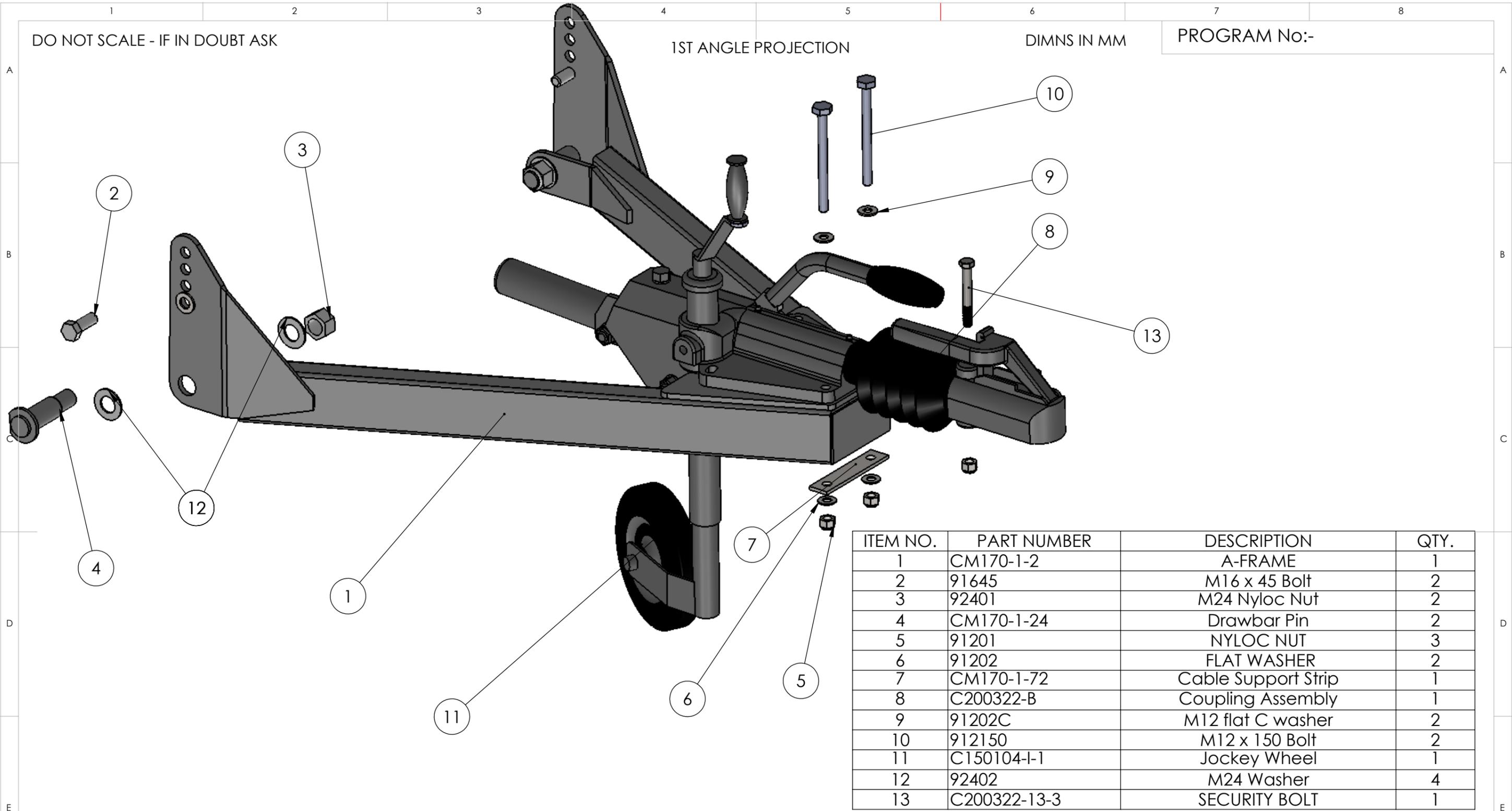
REV	MODIFICATION	ORIGINATOR	DRAWN	DATE
1				
2				
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DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMNS IN MM

PROGRAM No:-



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CM170-1-2	A-FRAME	1
2	91645	M16 x 45 Bolt	2
3	92401	M24 Nyloc Nut	2
4	CM170-1-24	Drawbar Pin	2
5	91201	NYLOC NUT	3
6	91202	FLAT WASHER	2
7	CM170-1-72	Cable Support Strip	1
8	C200322-B	Coupling Assembly	1
9	91202C	M12 flat C washer	2
10	912150	M12 x 150 Bolt	2
11	C150104-I-1	Jockey Wheel	1
12	92402	M24 Washer	4
13	C200322-13-3	SECURITY BOLT	1

PAGE 2

DEBUR AND BREAK SHARP EDGES	FINISH:	NAME	DATE	QUANTITY	OPP HAND	UNSPECIFIED TOLERANCES		ISSUE NO.
		DRAWN	DN	02/12/2015		MACHINED PARTS	FABRICATED PARTS	
		CHK'D				LINEAR: 0.25mm	LINEAR: +/- 1.0mm	
		APPV'D	BGG			ANGULAR: 0.25°	ANGULAR: 0.5°	
GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044			MATERIAL & THICKNESS:		TITLE: CM220 A-Frame			
COPYRIGHT GREENMECH LTD			WEIGHT:	JIG NO:	DWG NO.		A3	
			g		CM220 A-Frame			
					SCALE:1:20		SHEET 1 OF 1	

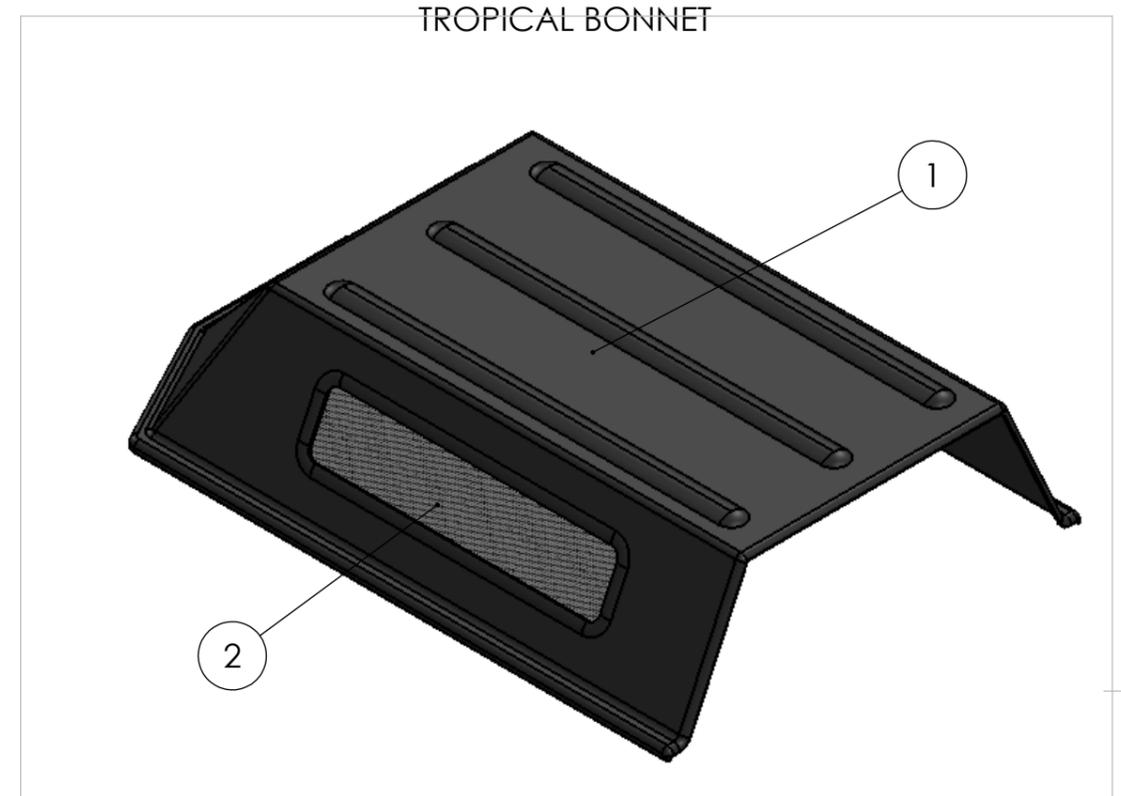
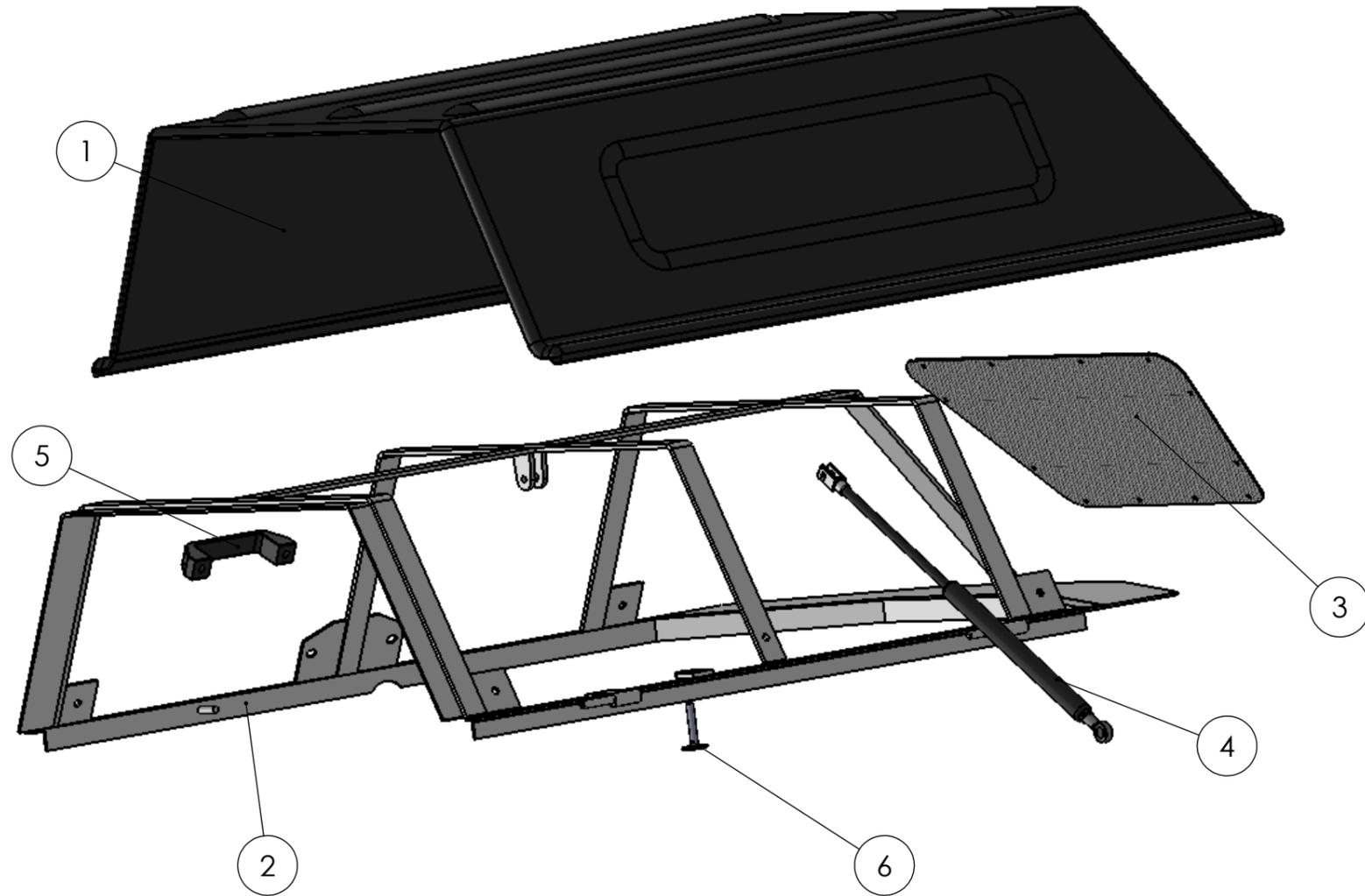
REV	MODIFICATION	ORIGINATOR	DRAWN	DATE
1				
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DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMNS IN MM

PROGRAM No:-



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	C180523	CM220 BONNET	1
2	CM170-1-64	BONNET FRAME	1
3	CM170-1-79	BONNET VENT	1
4	C180108	GAS STRUT	1
5	EC150012	BONNET HANDLE	1
6	EC130-1-105	MSW Striker	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	C180523 TROPICAL	CM220 TROPICAL BONNET	1
2	CM170-1-130	TROPICAL BONNET SIDE VENT	2

PAGE 3

DEBUR AND BREAK SHARP EDGES	FINISH:	NAME	DATE	QUANTITY	OPP HAND	UNSPECIFIED TOLERANCES		ISSUE NO.	
		DRAWN	DN	26/11/2015		MACHINED PARTS	FABRICATED PARTS		
		CHK'D				LINEAR: 0.25mm	LINEAR: +/- 1.0mm		
		APPV'D	BGG			ANGULAR: 0.25°	ANGULAR: 0.5°		
GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Warks B49 5QG Tel 01789 400044 COPYRIGHT GREENMECH LTD				MATERIAL & THICKNESS:		TITLE: CM220 Bonnet Exploded			
REV		MODIFICATION	ORIGINATOR	DRAWN	DATE	WEIGHT:	JIG NO:	DWG NO.	A3
1		2	3	4	5	g		CM220 Bonnet	
						SCALE:1:20	SHEET 1 OF 1		

E

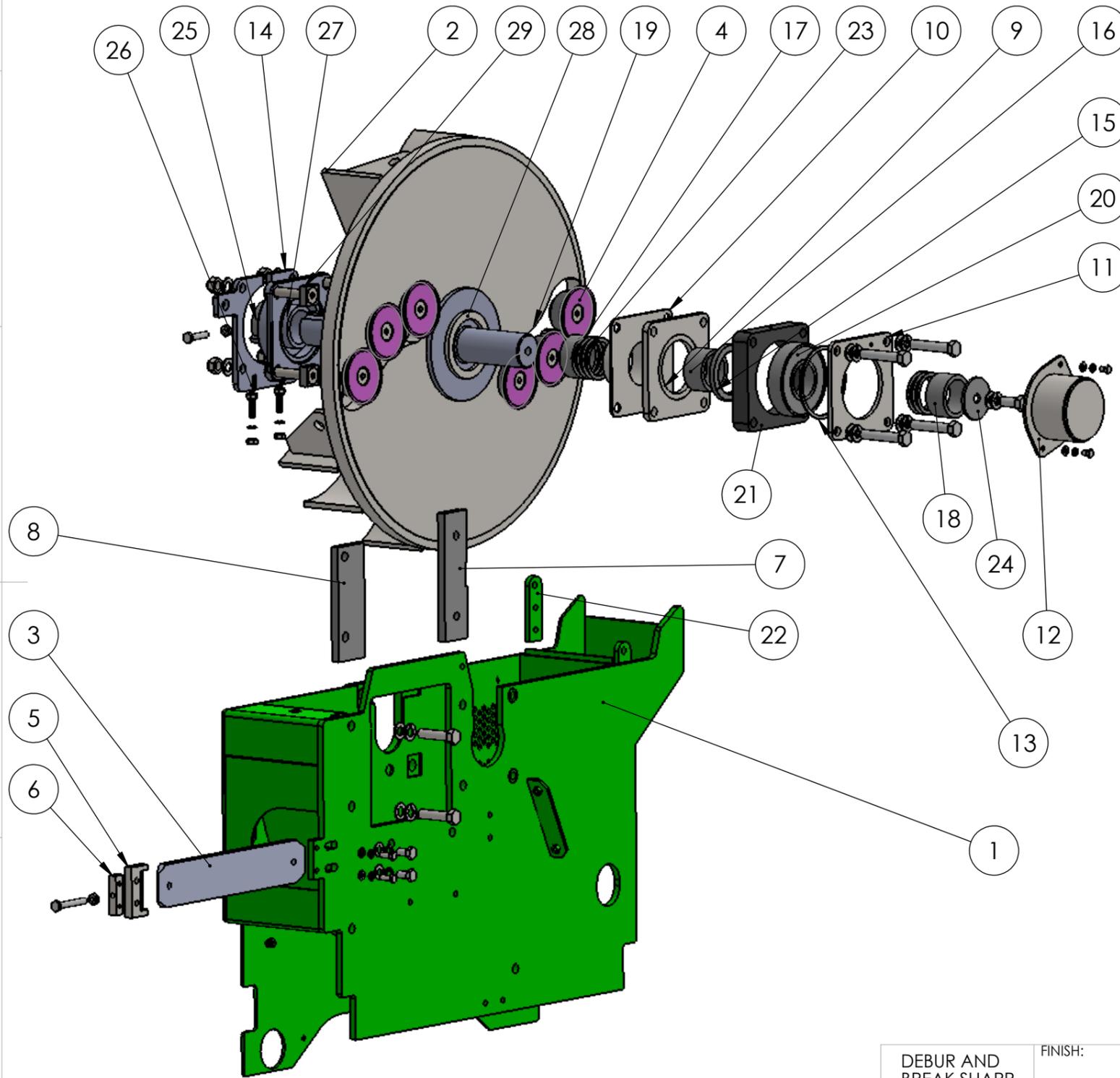
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DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMNS IN MM

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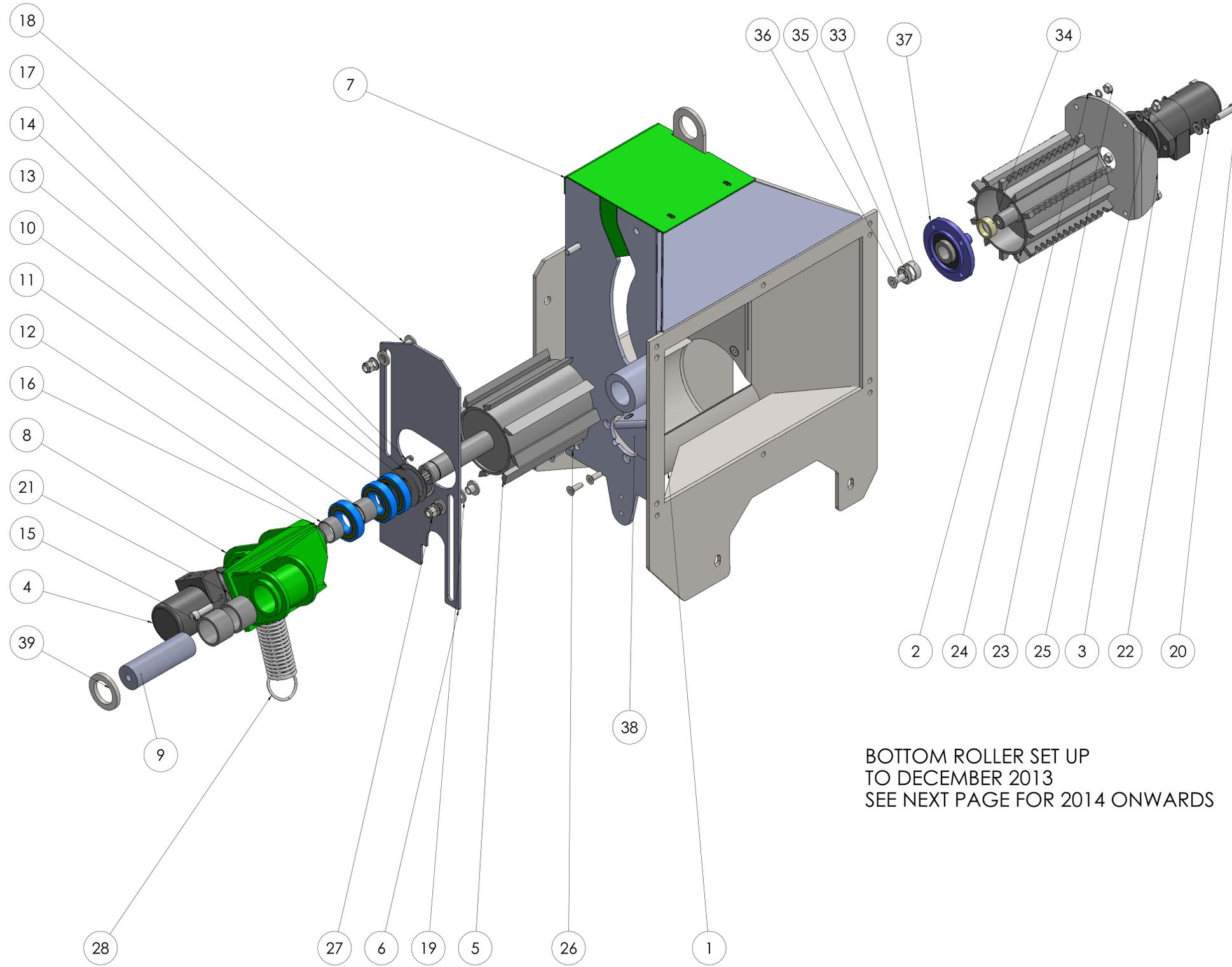


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CM220-2-1	CC LOWER FAB	1
2	CM220-2-53-2	TMP FLYWHEEL AND SHAFT	1
3	CM220-2-31	HORIZONTAL SHEARBAR	1
4	C202503	100 DIA DISC CUTTER	1
5	CM170-2-32	SHEARBAR CLAMP	1
6	CM170-2-37	SHEARBAR LOCK	1
7	C220229	VERTICAL SHEAR BAR	1
8	C220230	VERTICAL SHEARBAR 75MM	1
9	CM220-2-61	SEAL PLATE	1
10	CM220-2-43	BEARING SHIELD	1
11	CM220-2-63	CLAMP PLATE	1
12	CM220-2-64	END COVER FLANGE	1
13	CM220-2-65	BEARING SPACER RING	1
14	CM220-2-50	ADJUSTER PLATE	1
15	C220204	CUTTER POCKET	1
16	CM220-2-67	LOCATION SLEEVE 40 LONG	1
17	CM220-2-66	LOCATION SLEEVE 28 LONG	1
18	CM220-2-68	LOCATIOIN SLEEVE 39 LONG	1
19	C220265	FLYWHEEL SEAL	1
20	C220264	ROLLER BEARING	1
21	CM220-2-62	BEARING HOUSING	1
22	CM220-2-25-1	FLOATING PIVOT PLATE	1
23	TMP220-2-100	SHIM 75 X 60.5 X 1	6
24	91602-R	LARGE FLAT WASHER	1
25	CM220-2-48	LOCKING COLLAR (NO STRESS)	1
26	91075AT	M10 ALLTHREAD	2
27	C200801	FLANGE BEARING	1
28	CM220-2-57	LABYRINTH RING	1
29	CM170-2-58	BEARING BOLT BLOCK	4

PAGE 4

DEBUR AND BREAK SHARP EDGES	FINISH:	NAME	DATE	QUANTITY	OPP HAND	UNSPECIFIED TOLERANCES		ISSUE NO.
		DRAWN	DN	19/11/2015		MACHINED PARTS	FABRICATED PARTS	
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		APPV'D	BGG			ANGULAR: 0.25°	ANGULAR: 0.5°	
GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Warks B49 5QG Tel 01789 400044 COPYRIGHT GREENMECH LTD				MATERIAL & THICKNESS:		TITLE: CM220 CHIPPER CHAMBER		
WEIGHT:		JIG NO:		DWG NO:		A3		
g				CM220 Chipper Chamber		SCALE:1:50 SHEET 1 OF 1		

REV	MODIFICATION	ORIGINATOR	DRAWN	DATE
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2				
3				



BOTTOM ROLLER SET UP
TO DECEMBER 2013
SEE NEXT PAGE FOR 2014 ONWARDS

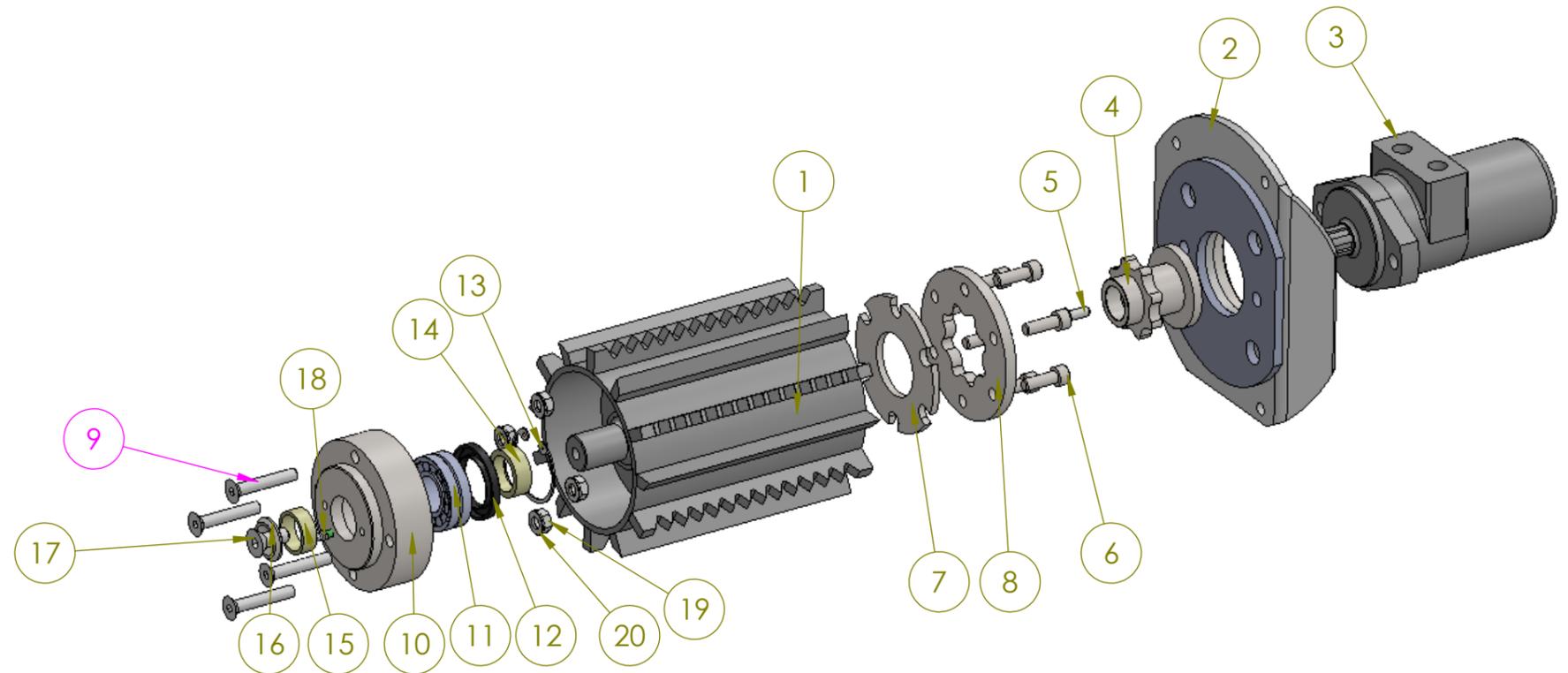
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CM220-3-1	R/BOX FAB	1
2	CM220-3-20	BOTTOM ROLLER FAB	1
3	CM220-3-11	MOTOR MTG PLATE FAB	1
4	C200207-1	ROLLER MOTOR	2
5	CM220-3-24	TOP ROLLER FAB	1
6	CM170-3-36	PIVOT ARM GUARD	1
7	CM220-3-15	TOP COVER	1
8	CM170-3-28	PIVOT ARM FAB	1
9	CM220-3-63	PIVOT PIN	1
10	C252119	ROLLER BEARING	3
11	CM170-3-42-1	LG TOP ROLLER SPACER	1
12	CM170-3-42-2	SHORT TOP ROLLER SPACER	1
13	CM170-3-42-3	BEARING SHIELD	1
14	CM170-3-42-4	BEARING SHIM	1
15	CM170-3-53	OILITE BUSH	2
16	QC160-3-1004	40 EXT CIRCLIP	1
17	EC1928117	80 INTERNAL CIRCLIP	1
18	CM170-3-45	GUARD SPACER	2
19	91602B	M16 nylon washer	4
20	71240	CAP HD BOLT	4
21	91202	FLAT WASHER	6
22	91203	SPRING WASHER	4
23	91001	M10 plain nut	4
24	91002	FLAT WASHER	4
25	91003	M10 S/WASHER	4
26	91030CS	M10X30 C/S HD BOLT	4
27	91201	NYLOC NUT	2
28	C180119	PIVOT ARM SPRING	1
29	GNS500	M6 Grease Nipple	1
30	QC160-2-100	Bearing	1
31	C260339	Rubber Seal	1
32	C260338	Circlip	1
33	MK2 ST1928-3-83	PLAIN SLEEVE	1
34	MK2 ST1928-3-82	CHAMFERED SLEEVE	1
35	MK2 ST1928-3-22	BOTTOM CSK STEPPED WASHER	1
36	81230	CLAMPING BOLT	1
37	C180109	BOTTOM ROLLER BEARING	1
38	C220325	PIVOT ARM STOP	1
39	CM220-3-62	PIVOT PIN HEAD	1

REV	MODIFICATION	ORIGINATOR	DRAWN	DATE

DEBUR AND BREAK SHARP EDGES FINISH:	DRAWN: DN CHK'D: BGG APP'VD:	NAME: DN DATE: 24/03/2015 QUANTITY:	OPP HAND:	UNSPECIFIED TOLERANCES: MACHINED PARTS: LINEAR: 0.25mm ANGULAR: 0.25° FABRICATED PARTS: LINEAR: +/- 1.0mm ANGULAR: 0.5°	ISSUE NO.:
	GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Warks B49 5QG Tel 01789 400044 COPYRIGHT GREENMECH LTD		MATERIAL & THICKNESS:	TITLE:	CM220 ROLLER BOX
	WEIGHT: g	JIG NO:	DWG NO:	CM220 Roller Box	AO

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CM220-3-20 MK2	BOTTOM ROLLER MK2	1
2	CM220-3-11MK2	MOTOR MOUNTING PLATE	1
3	C200207-1	HYDRAULIC MOTOR	1
4	QC160-3-57A	ROLLER DRIVE	1
5	60820	BUTTON HD BOLT	1
6	71040	CAP HD BOLT	6
7	CM220-3-51	DRIVE PLATE SPACER	1
8	CM220-3-50	DRIVE PLATE	1
9	81960	C/S HD BOLT	4
10	MK2 ST1928-3-80	BEARING HOUSING	1
11	QC160-2-1002	DOUBLE ROW SPHERICAL ROLLER BEARING	1
12	C260339	ROTARY OIL SEAL	1
13	C260338	CIRCLIP	1
14	ST1928-3-82	CHAMFERED SLEEVE	1
15	ST1928-3-83	PLAIN SLEEVE	1
16	MK2 ST1928-3-22	BOTTOM CSK STEPPED WASHER	1
17	81230	CLAMPING BOLT	1
18	GNS501	STRAIGHT	1
19	91001	M10 plain nut	4
20	91002	FLAT WASHER	4

CM220 AND TMP220 BOTTOM ROLLER FROM JANUARY 2014



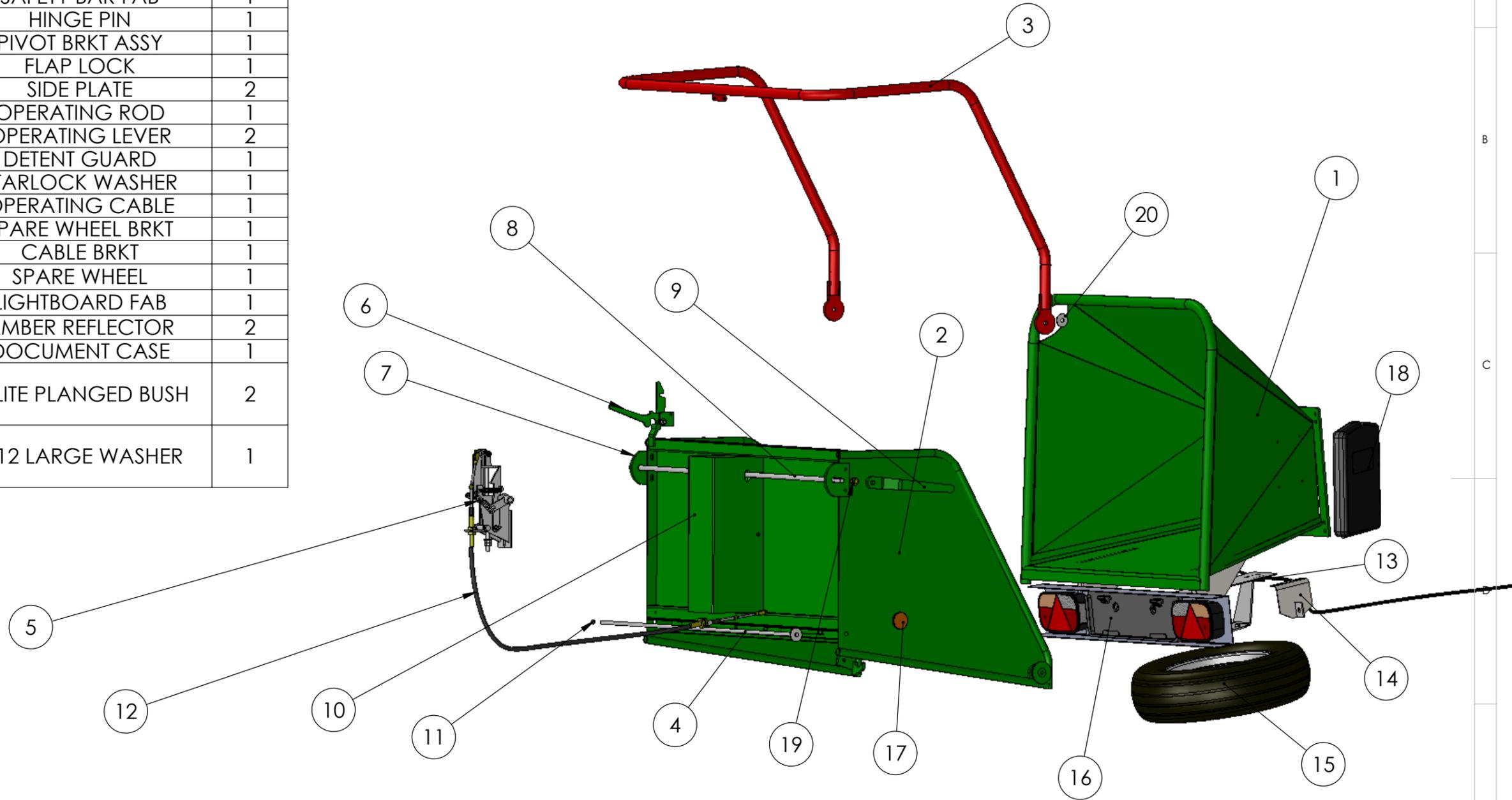
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMNS IN MM

PROGRAM No:-

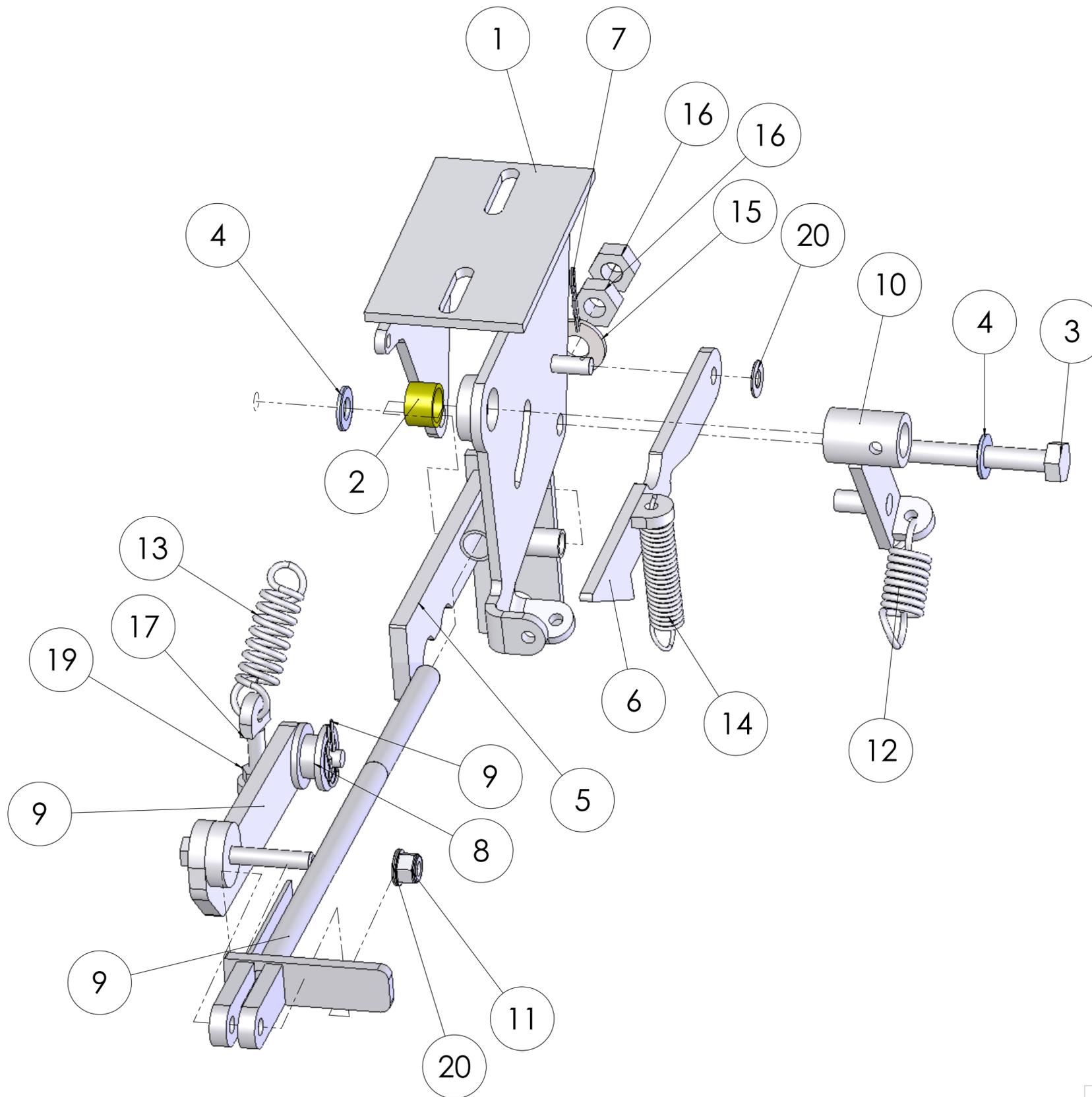
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CM220-4-1	Infeed Chute Fab	1
2	CM220-4-71	INFEED FLAP FAB	1
3	CM220-4-20	SAFETY BAR FAB	1
4	CM170-4-14A	HINGE PIN	1
5	CM170-4-17A	PIVOT BRKT ASSY	1
9	CM170-4-19A	FLAP LOCK	1
7	CM170-4-79	SIDE PLATE	2
8	CM170-4-77	OPERATING ROD	1
9	CM170-4-78	OPERATING LEVER	2
10	CM170-4-56	DETENT GUARD	1
11	912SL	STARLOCK WASHER	1
12	C170107	OPERATING CABLE	1
13	CM170-4-49	SPARE WHEEL BRKT	1
14	CM220-4-48	CABLE BRKT	1
15	C200345	SPARE WHEEL	1
16	CM220-4-36	LIGHTBOARD FAB	1
17	GM-1001-RYR	AMBER REFLECTOR	2
18	C170409	DOCUMENT CASE	1
19	C170410	OILITE PLANGED BUSH	2
20	91202-R	M12 LARGE WASHER	1



PAGE 7

DEBUR AND BREAK SHARP EDGES	FINISH:	NAME	DATE	QUANTITY	OPP HAND	UNSPECIFIED TOLERANCES		ISSUE NO.
		DRAWN	DN	26/11/2015		MACHINED PARTS	FABRICATED PARTS	
		CHK'D				LINEAR: 0.25mm	LINEAR: +/- 1.0mm	
		APPV'D	BGG			ANGULAR: 0.25°	ANGULAR: 0.5°	
GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Warks B49 5QG Tel 01789 400044 COPYRIGHT GREENMECH LTD				MATERIAL & THICKNESS:		TITLE:		
REV	MODIFICATION	ORIGINATOR	DRAWN	DATE	WEIGHT:	JIG NO:	DWG NO	A3
1					g		CM220 Infeed Chute	
						SCALE:1:100		SHEET 1 OF 1

REV	MODIFICATION	ORIGINATOR	DRAWN	DATE
1				
2				
3				



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CM170-4-17A	BRACKET	1
2	C170410-1	OILITE BUSH	1
3	91080	M10 x 80mm	1
4	91002	FLAT WASHER	2
5	CM170-4-67	DETENT SWIVEL PLATE	1
6	CM170-4-73A	LATCH PLATE	1
7	9105/2	R-CLIP	2
9	CM170-4-68	DETENT ROLLER PLATE	1
9	CM170-4-65A	SLIDE ROD	1
10	CM170-4-74A	RELEASE TUBE	1
11	90601	M6 NYLOC	1
12	C170430	SPRING	1
13	430E1	SPRING	1
14	C170430-1	SPRING	1
15	M12 WASHER C	FLAT WASHER THICK	1
16	M12 NUT	PLAIN NUT	2
17	CM170-4-58A	SPRING ADJUSTER	1
18	CM170-4-64	DETENT ROLLER	1
19	90801P	PLAIN NUT	2
20	M8 WASHER	FLAT WASHER	3

TOLERANCES: LINEAR: 0.025MM ANGULAR: 0.25°	FINISH:	NAME	SIGNATURE	DATE	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS +/-0.025mm FABRICATED PARTS +/-1.0mm
		DRAWN	BGG	XXXXXXX		
GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044		MATERIAL:		TITLE: DETENT MECHANISM		
REV MODIFICATION DRAWN APPRD DATE		WEIGHT:		DWG NO. A2		
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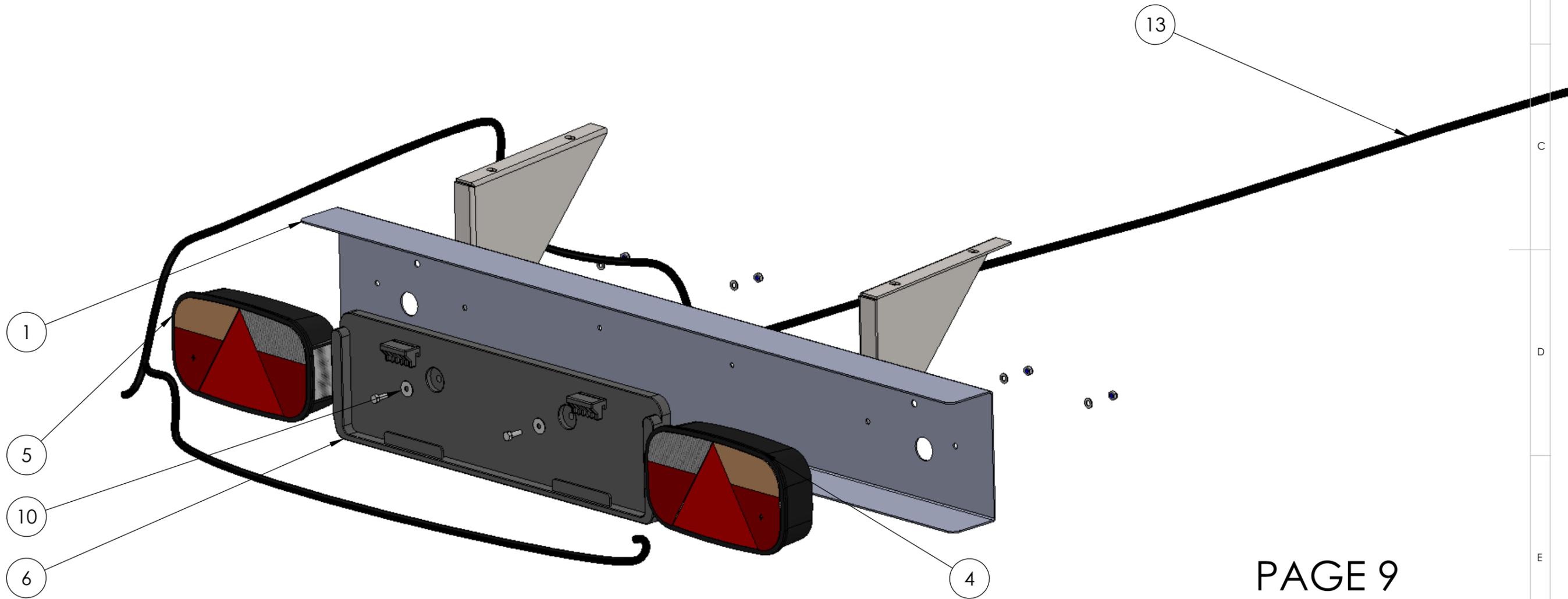
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMNS IN MM

PROGRAM No:-

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CM170-4-36-1	LIGHTBOARD FAB	1
4	GM-1001-TLA	OS REAR LAMP	1
5	GM-1002-TLA	NS REAR LAMP	1
6	EC1928464	Number plate holder	1
8	90601	NYLOC NUT	6
9	90602	FLAT WASHER	6
10	90602-R	M6 x 25mm WASHER	2
13	GM-1003-TLL	WIRING LOOM	1



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DEBUR AND BREAK SHARP EDGES	FINISH:	NAME	DATE	QUANTITY	OPP HAND	UNSPECIFIED TOLERANCES		ISSUE NO.
		DRAWN	DN	25/11/2015		MACHINED PARTS	FABRICATED PARTS	
		CHK'D				LINEAR: 0.25mm	LINEAR: +/- 1.0mm	
		APPV'D	BGG			ANGULAR: 0.25°	ANGULAR: 0.5°	
GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Warks B49 5QG Tel 01789 400044 COPYRIGHT GREENMECH LTD				MATERIAL & THICKNESS:		TITLE: CM220 LIGHTBOARD		
WEIGHT:		JIG NO:		DWG NO.		CM220 Lightboard		A3
g						SCALE:1:50		SHEET 1 OF 1

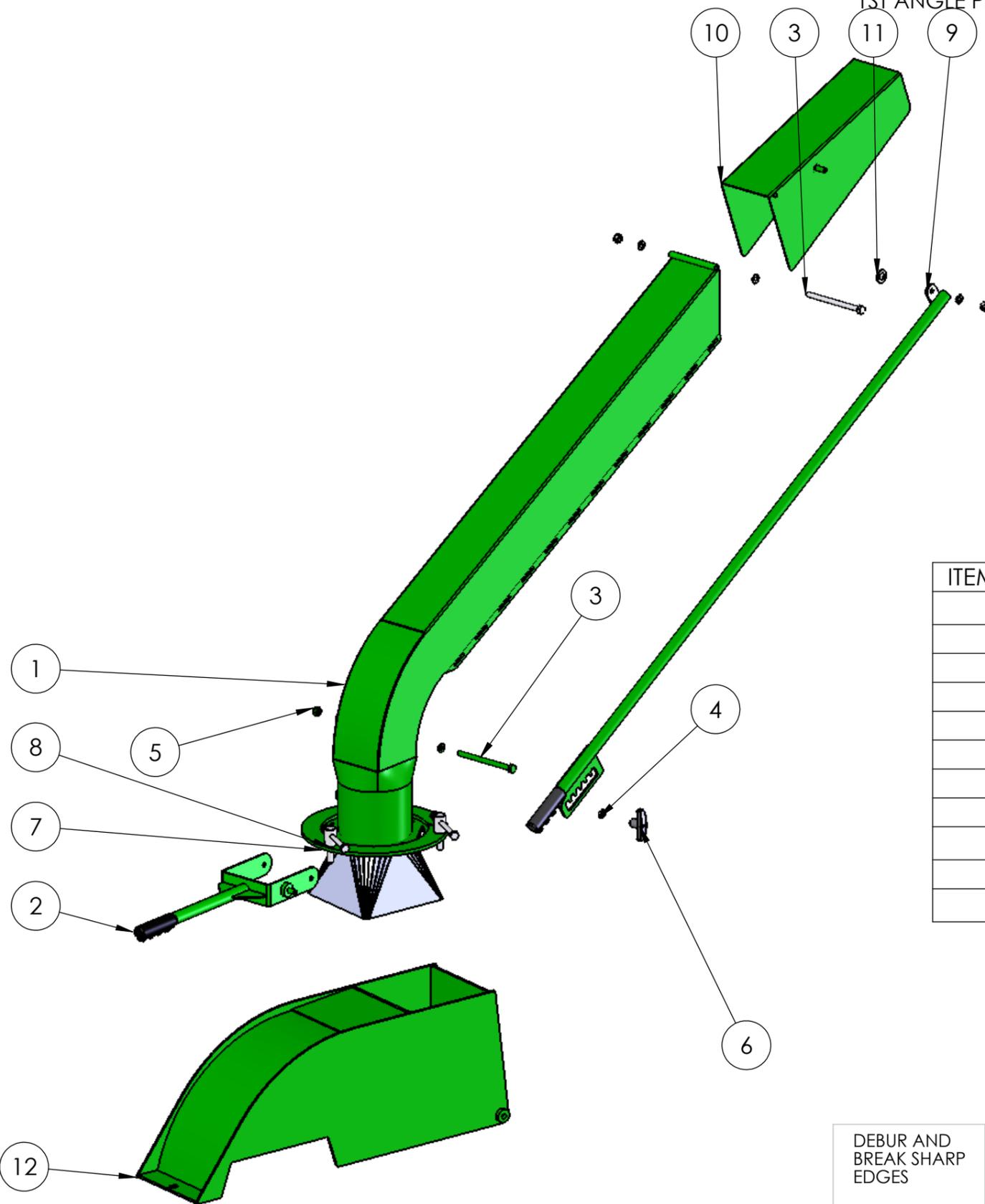
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DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMNS IN MM

PROGRAM No:-



ITEM NO.	PART NUMBER	DESCRIPTION	ARB190/QTY.
1	cm170-5-1A	Discharge Chute Fab	1
2	CM170-5-3A	DC Handle	1
3	910150	HEX HD BOLT	2
4	91002	FLAT WASHER	6
5	91001-NYLOC	M10 NYLOC NUT	3
6	C180104	M10 T/GRIP	1
7	CM170-5-11	DISCHARGE CLAMP RING	1
8	C200613	TEE BOLT	3
9	CM170-5-4	Directional flap control bar	1
10	CM170-5-2A	D/C FLAP	1
12	CM220-2-2	Upper CC	1

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DEBUR AND BREAK SHARP EDGES	FINISH:	NAME	DATE	QUANTITY	OPP HAND	UNSPECIFIED TOLERANCES		ISSUE NO.
		DRAWN	DN	26/11/2015		MACHINED PARTS	FABRICATED PARTS	
		CHK'D				LINEAR: 0.25mm	LINEAR: +/- 1.0mm	
		APPV'D	BGG			ANGULAR: 0.25°	ANGULAR: 0.5°	
GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Warks B49 5QG Tel 01789 400044 COPYRIGHT GREENMECH LTD			MATERIAL & THICKNESS:		TITLE: DISCHARGE CHUTE ASSY			
WEIGHT:		JIG NO:		DWG NO:		A3		
g				CM220 Discharge Chute		SCALE:1:50		SHEET 1 OF 1

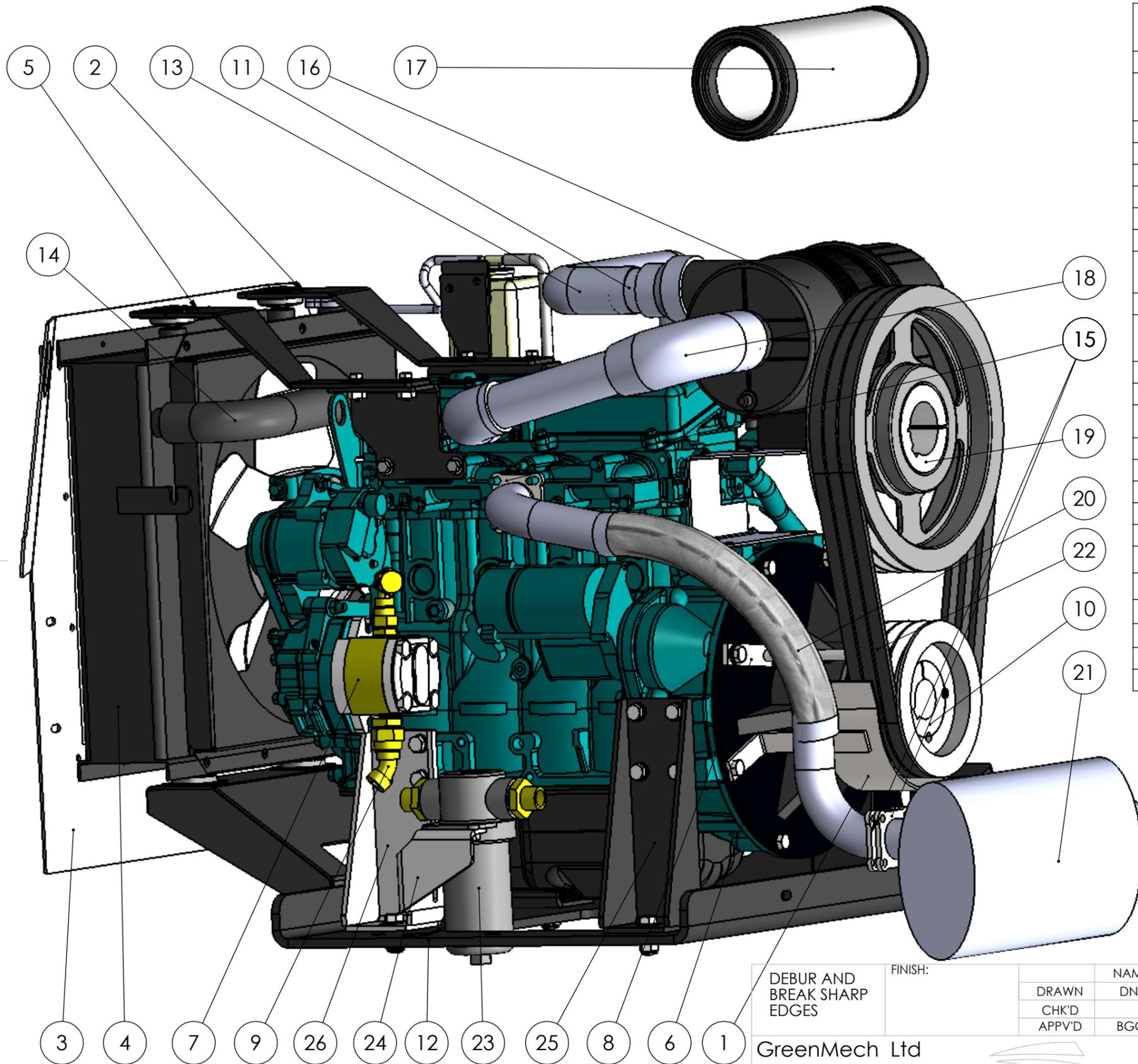
REV	MODIFICATION	ORIGINATOR	DRAWN	DATE
1				
2				
3				
4				
5				

DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMNS IN MM

PROGRAM No:-



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CM220-6-18	BELT GUIDE	1
2	CM220-6-42 F	O/S RADIATOR MOUNT	1
3	CM220-1-45MK2 F	COLD COMPONENT	1
4	840013	RADIATOR	1
5	ST1928-6-15 F	N/S RADIATOR MOUNT	1
6	CM170-6-40-F MK3	CRANK EXTENSION	1
7	C170112	ROLLER/RAM PUMP	1
8	CM170-6-17	BELT FINGER	2
9	HYD-KIT 16	HYDRAULIC CONNECTOR KIT	1
10	C150208	TAPERLOCK BUSH	1
11	EC1928103	AIR FILTER HOSE CONNECTOR	1
12	CM170-6-2	ENGINE CRADLE	1
13	C200920-1	FLEXIBLE HOSE	1
14	SI-20023	UPPER RADIATOR HOSE	1
15	CM180-6-14	EXHAUST FLANGE	3
17	SI-20003	AIR FILTER ELEMENT	1
18	EC1928680	AIR FILTER ELBOW	1
19	C200508	TAPERLOCK BUSH	1
20	C220616	FLEXIBLE EXHAUST	1
21	C220615	SILENCER ASSEMBLY	1
22	C152202-1	BELT	3
23	C170103	SUCTION FILTER	1
24	CM170-1-59	SUCTION FILTER BRKT	1
25	CM170-6-4	ENGINE LEG FRONT	2
26	CM170-6-19	ENGINE LEG BACK N/S	1

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DEBUR AND BREAK SHARP EDGES	FINISH:	NAME	DATE	QUANTITY	OPP HAND	UNSPECIFIED TOLERANCES		ISSUE NO.
		DRAWN	DN	24/11/2015		MACHINED PARTS	FABRICATED PARTS	1
		CHK'D				LINEAR: 0.25mm	LINEAR: +/- 1.0mm	
		APPV'D	BGG			ANGULAR: 0.25°	ANGULAR: 0.5°	
GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Warks B49 5QG Tel 01789 400044 COPYRIGHT GREENMECH LTD		MATERIAL & THICKNESS:		TITLE: ISUZU 4LE1 ENGINE DETAIL				
		WEIGHT:	JIG NO:	DWG NO		CM220 Isuzu 4LE1 Engine		
		g				SCALE:1:20		SHEET 1 OF 2

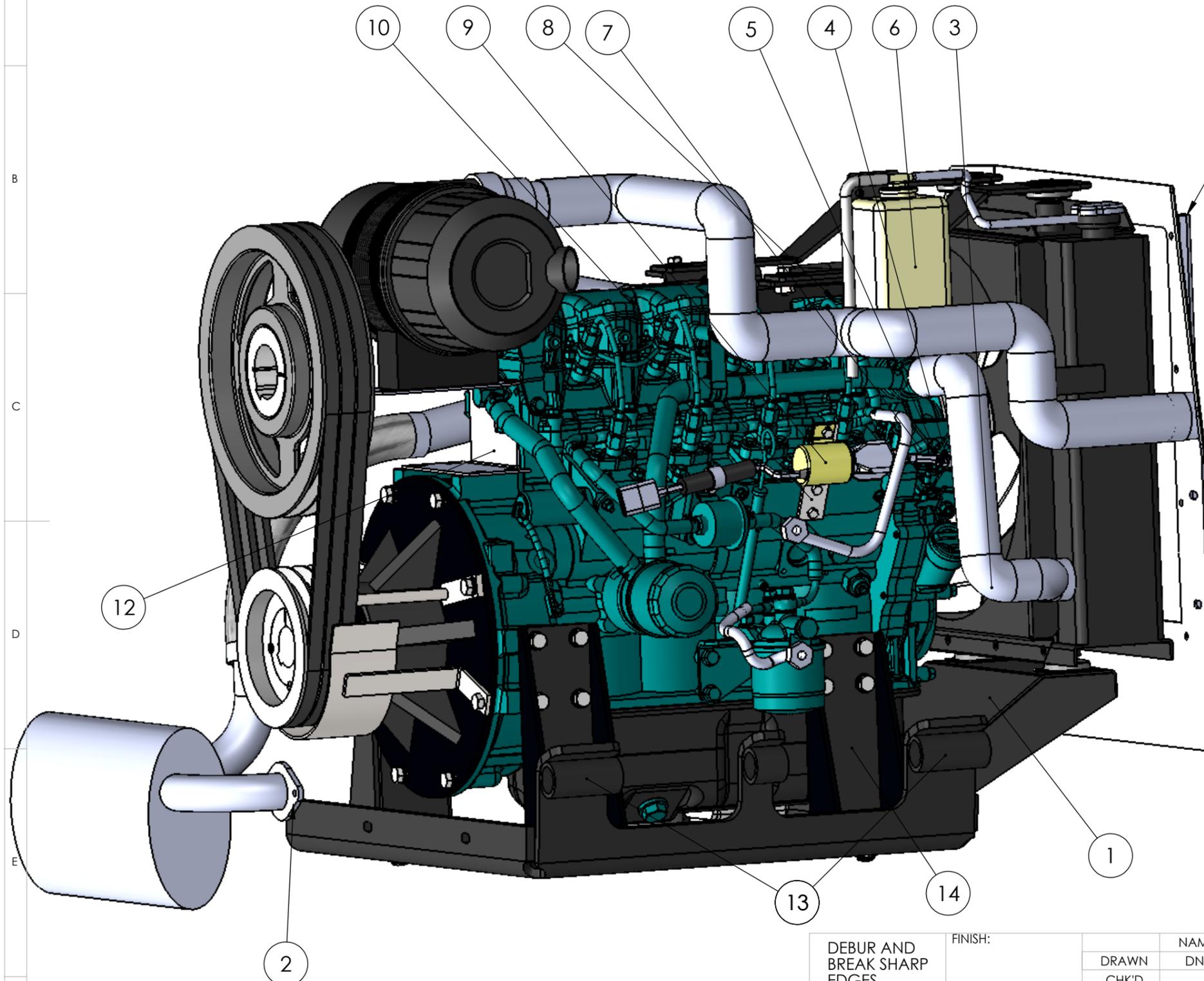
REV	MODIFICATION	ORIGINATOR	DRAWN	DATE
1				
2				
3				
4				
5				

DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMNS IN MM

PROGRAM No:-



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CM220-6-10F	RADIATOR BOTTOM BRKT	1
2	SI-20020	OVAL GASKET	1
3	SI-20024	BOTTOM RADIATOR HOSE	1
4	C203122	THROTTLE SPRING	1
5	C203113	THROTTLE SPRING HOUSING	1
6	C170116	RAD HEADER TANK	1
7	SI-20033	SOLENOID PLUNGER	1
8	SI-20011	WATER TEMP SWITCH	1
9	SI-20032	SOLENOID	1
10	ST1928-6-41	SOLENOID BRKT	1
11	CM220-6-23	RADIATOR SCREEN	1
12	CM220-1-46 MK3	AIR FILTER BRKT	1
13	EC150006	METALASTIC BUSHES	2
14	CM170-6-5	ENGINE LEG BACK	1

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DEBUR AND BREAK SHARP EDGES	FINISH:	NAME	DATE	QUANTITY	OPP HAND	UNSPECIFIED TOLERANCES		ISSUE NO.
		DRAWN	DN	24/11/2015		MACHINED PARTS	FABRICATED PARTS	
		CHK'D				LINEAR: 0.25mm	LINEAR: +/- 1.0mm	
		APPV'D	BGG			ANGULAR: 0.25°	ANGULAR: 0.5°	
GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Warks B49 5QG Tel 01789 400044 COPYRIGHT GREENMECH LTD				MATERIAL & THICKNESS:		TITLE: ISUZU 4LE1 ENGINE DETAIL		
REV	MODIFICATION	ORIGINATOR	DRAWN	DATE	WEIGHT:	JIG NO:	DWG NO	A3
1					g		CM220 Isuzu 4LE1 Engine	
						SCALE:1:20	SHEET 2 OF 2	

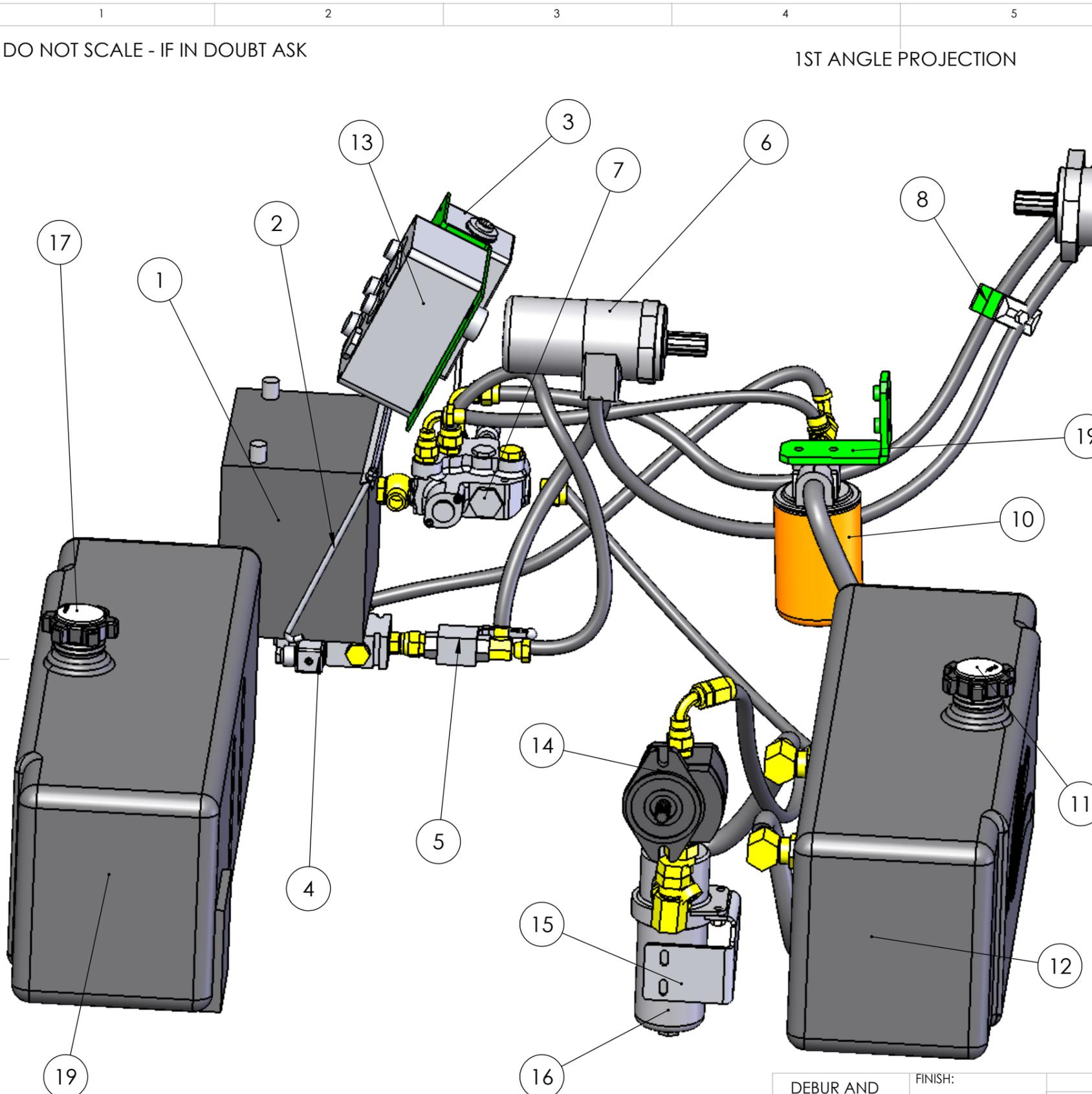
REV	MODIFICATION	ORIGINATOR	DRAWN	DATE
1				
2				
3				

DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

DIMNS IN MM

PROGRAM No:-



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	C150118	BATTERY	1
2	C200906	BATTERY STRAP	1
3	C203321	NO STRESS BOX	1
4	C251808	HYDRAULIC SOLENOID VALVE	1
5	C251808	3/8" BALL VALVE	1
6	C200207-1	ROLLER MOTOR	1
7	C251813	HYDRAULIC CONTROL VALVE	1
8	C200206	HOSE CLAMP	1
9	C200207-1	FEED ROLLER MOTOR	1
10	C180106	RETURN FILTER	1
11	EC150061	GAUGE	1
12	CM170-1-70	HYDRAULIC OIL TANK	1
13	C253214	IGNITION BOX	1
14	C170112	ROLLER/RAM PUMP	1
15	CM170-1-59	SUCTION FILTER BRKT	1
16	C170103	SUCTION FILTER	1
17	C180120	FUEL CAP	1
18	CM170-1-70	FUEL TANK	1
19	CM170-3-37	RETURN FILTER BRKT	1

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DEBUR AND BREAK SHARP EDGES	FINISH:	NAME	DATE	QUANTITY	OPP HAND	UNSPECIFIED TOLERANCES		ISSUE NO.
		DRAWN	DN	09/12/2015		MACHINED PARTS	FABRICATED PARTS	
		CHK'D				LINEAR: 0.25mm	LINEAR: +/- 1.0mm	
		APPV'D	BGG			ANGULAR: 0.25°	ANGULAR: 0.5°	
GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Warks B49 5QG Tel 01789 400044 COPYRIGHT GREENMECH LTD			MATERIAL & THICKNESS:		TITLE: CM220 HYDRAULICS AND ELECTRICS			
REV	MODIFICATION	ORIGINATOR	DRAWN	DATE	WEIGHT:	JIG NO:	DWG NO:	
1					g		CM220 Hydraulics and Electrics ^{A3}	
							SCALE:1:20	SHEET 1 OF 1