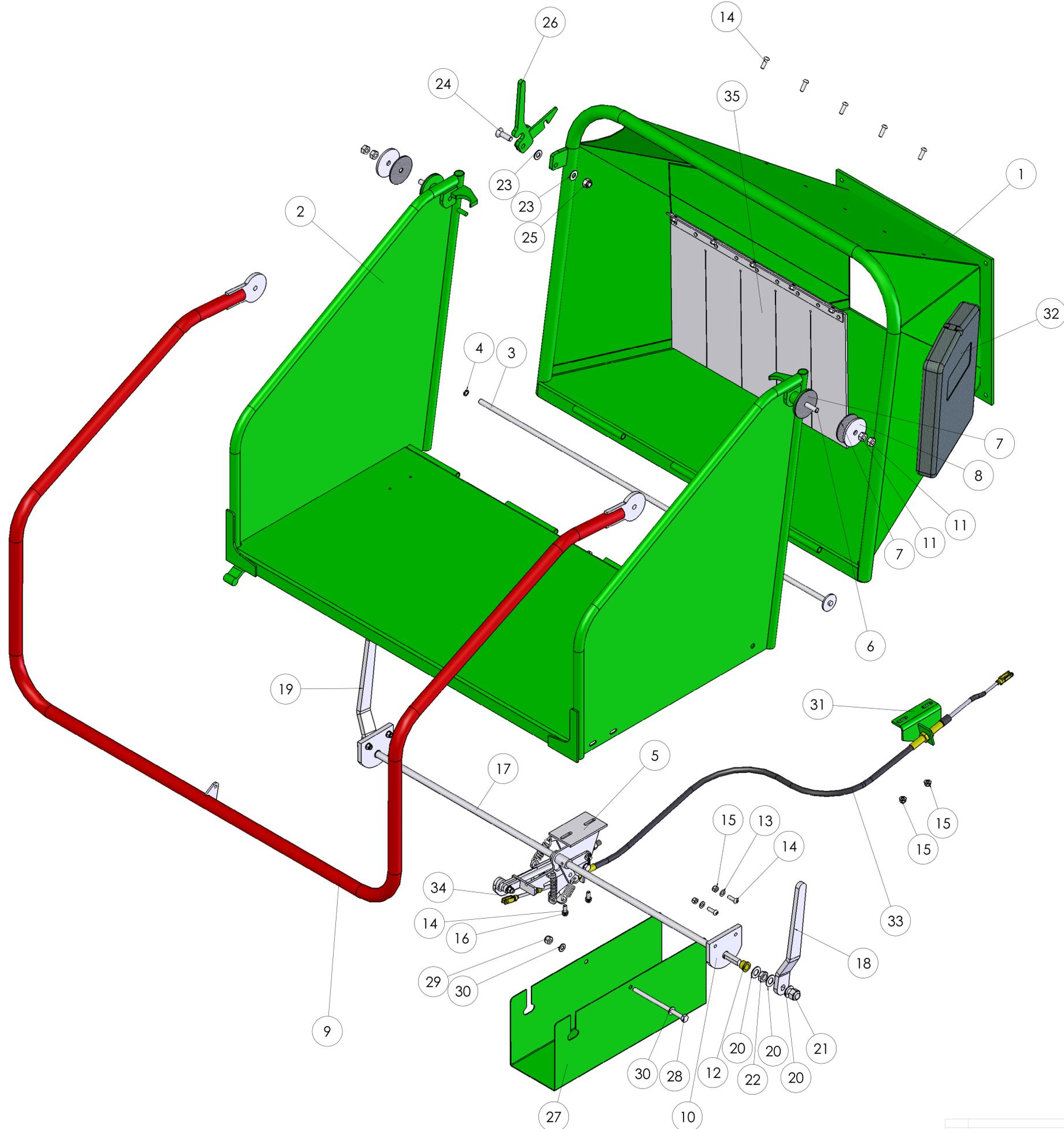


MOD	MODIFICATION	DRN	APPRD	DATE

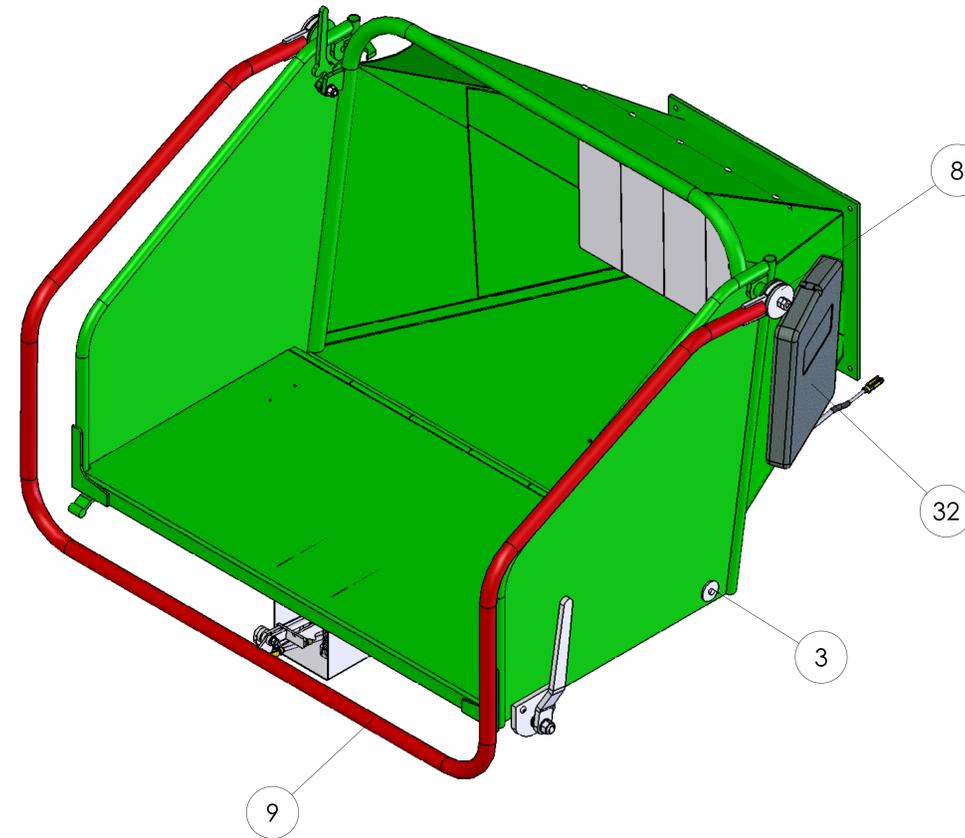
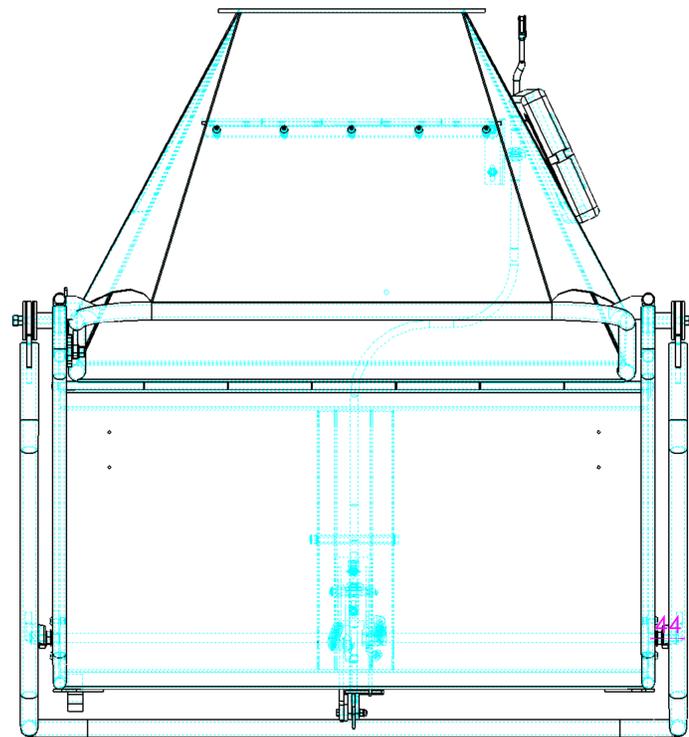
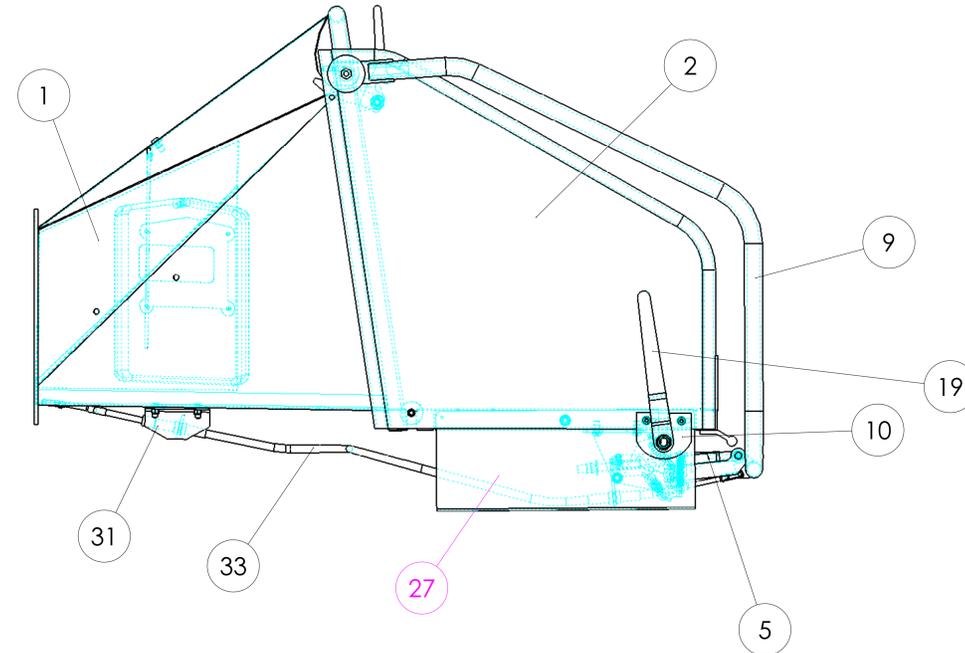
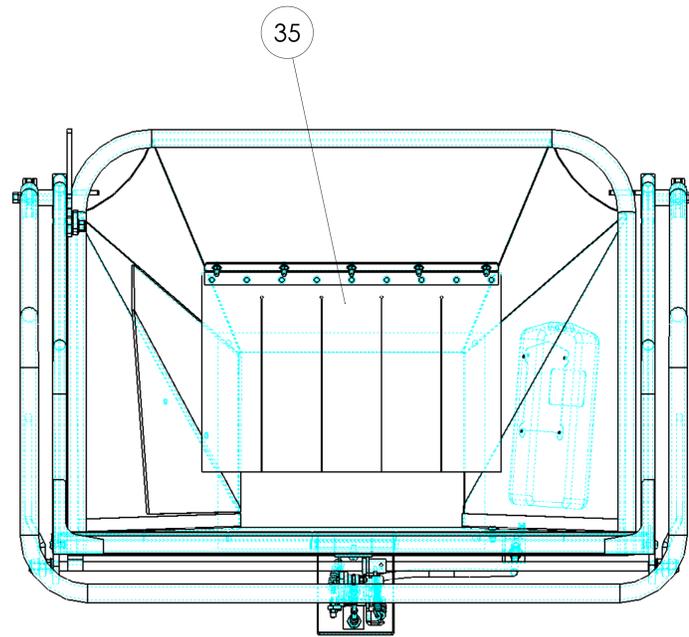
TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH:	NAME BGG	SIGNATURE	DATE 13/12/06	DEBUR AND BREAK EDGES	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG		Tel 01789 400044		MATERIAL:		TITLE: SAFETRACK 1928
WEIGHT:				DWG NO.		A0
SCALE: 1:10						SHEET 1 OF 1



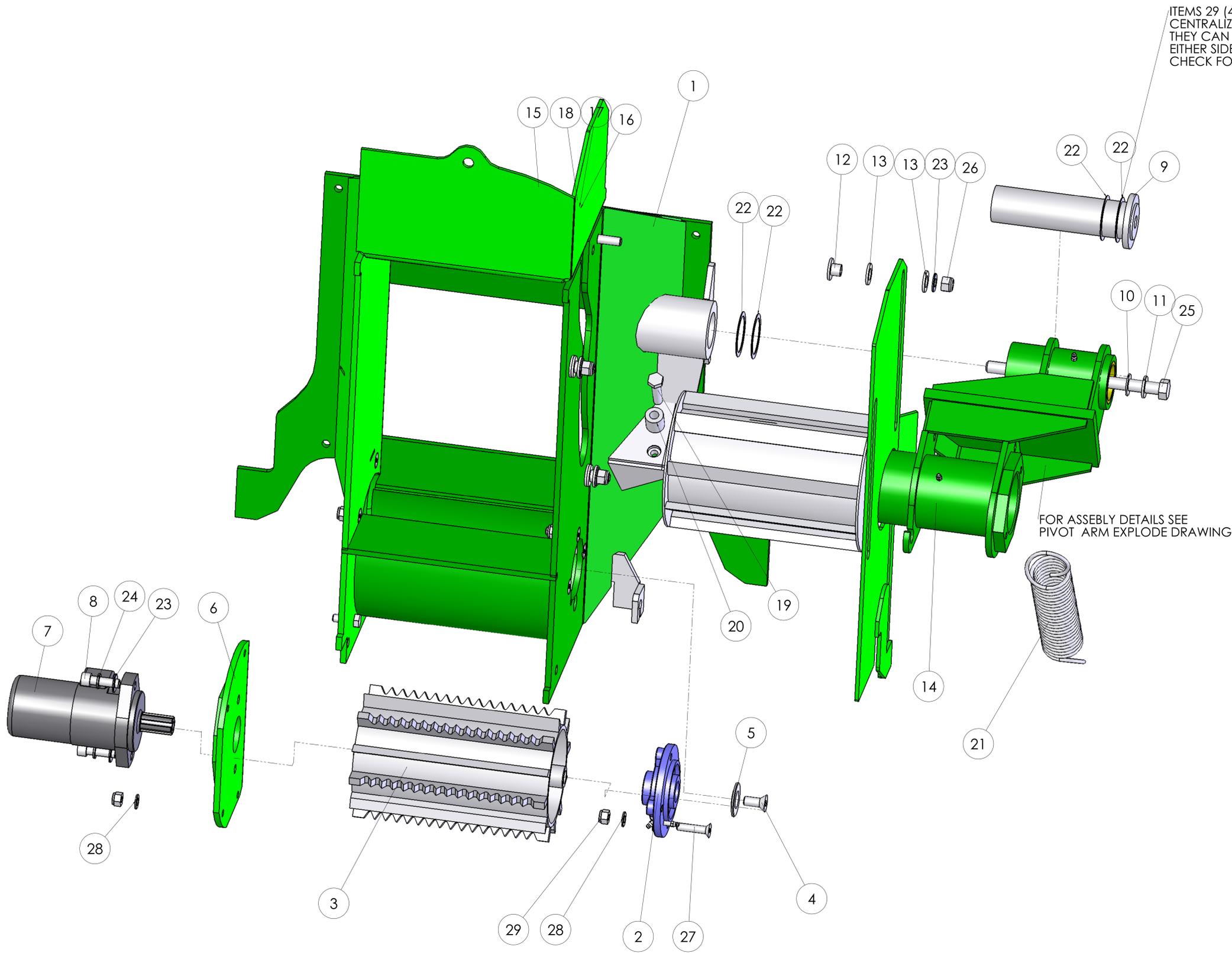
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ST1928-4-1	INFEED CHUTE	1
2	CM170-4-71	REAR FLAP	1
3	CM170-4-14A	HINGE PIN	1
4	STARLOCK	12MM STARLOCK FASTENER	1
5	CM170-4-171A	PIVOT BKT ASSY	1
6	91280AT	M12 X 80 LONG ALLTHREAD	2
7	C203120	FIBRE FRICTION DISC	4
8	CM170-4-59	CLAMP PLATE	2
9	C170427	SAFETY BAR	1
10	CM170-4-79	SIDE PLATE	2
11	91201P	M12 PLAIN NUT	4
12	C1704101	OIL-LITE BUSH	2
13	90802	PLAIN WASHER	8
14	60825	BUTTON HEAD BOLT	13
15	90801	NYLOC NUT	6
16	90803	SPRING WASHER	2
17	C170477	OPERATING ROD	1
18	CM170-4-78	RELEASE HANDLE	1
19	CM170-4-78L	RELEASE HANDLE	1
20	91602	PLAIN WASHER	6
21	91601	NYLOC NUT	2
22	91601T	HALF NUT	2
23	91202	PLAIN WASHER	2
24	81240	C/SUNK HEAD SOCKET SCREW	1
25	91201	NYLOC NUT	1
26	CM170-4-19	FLAP LATCH	1
27	CM170-4-56	DETENT GUARD	1
28	910170	HEX HEAD BOLT	1
29	91001	NYLOC NUT	1
30	91002	PLAIN WASHER	2
31	ST1928-4-47A	CABLE BKT	1
32	C170409	DOCUMENT CASE	1
33	C170107	OPERATING CABLE	1
34	C170107/1	CLEVIS PIN	2
35	STC1928129	CURTAIN ASSY	1

TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH:	NAME: BGG	SIGNATURE:	DATE: 24/03/06	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044						MATERIAL: WEIGHT:
TITLE: ST1928-4 EXPLODED VIEW INFEED CHUTE DWG NO. A0 SCALE: 1:10 SHEET 1 OF 2						

MOD	MODIFICATION	DRN	APPRD	DATE



TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH:	NAME DRAWN: BGG CHK'D: APP'VD: BGG	SIGNATURE	DATE 24/03/06	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044						MATERIAL: TITLE: ST1928-4 EXPLODED VIEW INFEDD CHUTE DWG NO.
MOD MODIFICATION DRN APPRD DATE						WEIGHT: SCALE: 1:5 SHEET 2 OF 2



ITEMS 29 (4 OFF) SHOULD BE FITTED TO CENTRALIZE THE TOP ROLLER. THEY CAN BE ALL ON ONE SIDE OR EITHER SIDE OF THE PIVOT ARM. CHECK FOR FACTORY FIT BEFORE REMOVING

FOR ASSEMBLY DETAILS SEE PIVOT ARM EXPLODE DRAWING

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	EC1928-3	ROLLERBOX	1
2	C180109	BOTTOM ROLLER BEARING	1
3	EC1928105	BOTTOM ROLLER	1
4	81230	C/S HD BOLT	1
5	C170322	BOTTOM ROLLER WASHER	1
6	EC1928-3-11A	BOTTOM ROLLER MOTOR PLATE	1
7	C200207/1	BOTTOM ROLLER MOTOR	2
8	71240	CAPSCREW	2
9	EC1928-3-38A	PIVOT ARM PIN	1
10	91602	FLAT WASHER	1
11	91603	SPRING WASHER	1
12	C170-3-45	SLIDE BUSH	3
13	N91630	NYLON WASHER	6
14	EC1928-3-28A	PIVOT ARM ASSY	1
15	EC1928-3-15MK2	TOP COVER	1
16	90802	FLAT WASHER	2
17	90803	SPRING WASHER	2
18	90825	HEX HD BOLT	2
19	91250	HEX HD BOLT	1
20	C220325	PIVOT ARM STOP BOSS	1
21	C180119	PIVOT ARM SPRING	1
22	EC1928-3-67	1MM SHIM	4
23	91202	FLAT WASHER	5
24	91203	SPRING WASHER	2
25	916240	M16 bolt x 240	1
26	91201	NYLOC NUT	3
27	81045CS	C/S HD BOLT	4
28	91002	M10 B WASHER	8
29	91001	NYLOC NUT	8

TOLERANCES:
 LINEAR: 0.025mm
 ANGULAR: 0.25°

FINISH:
 DRAWN: BGG
 CHECKED:
 APPROVED: BGG

NAME: BGG
 SIGNATURE: [Signature]
 DATE: 10.02.06

DEBUR AND BREAK SHARP EDGES

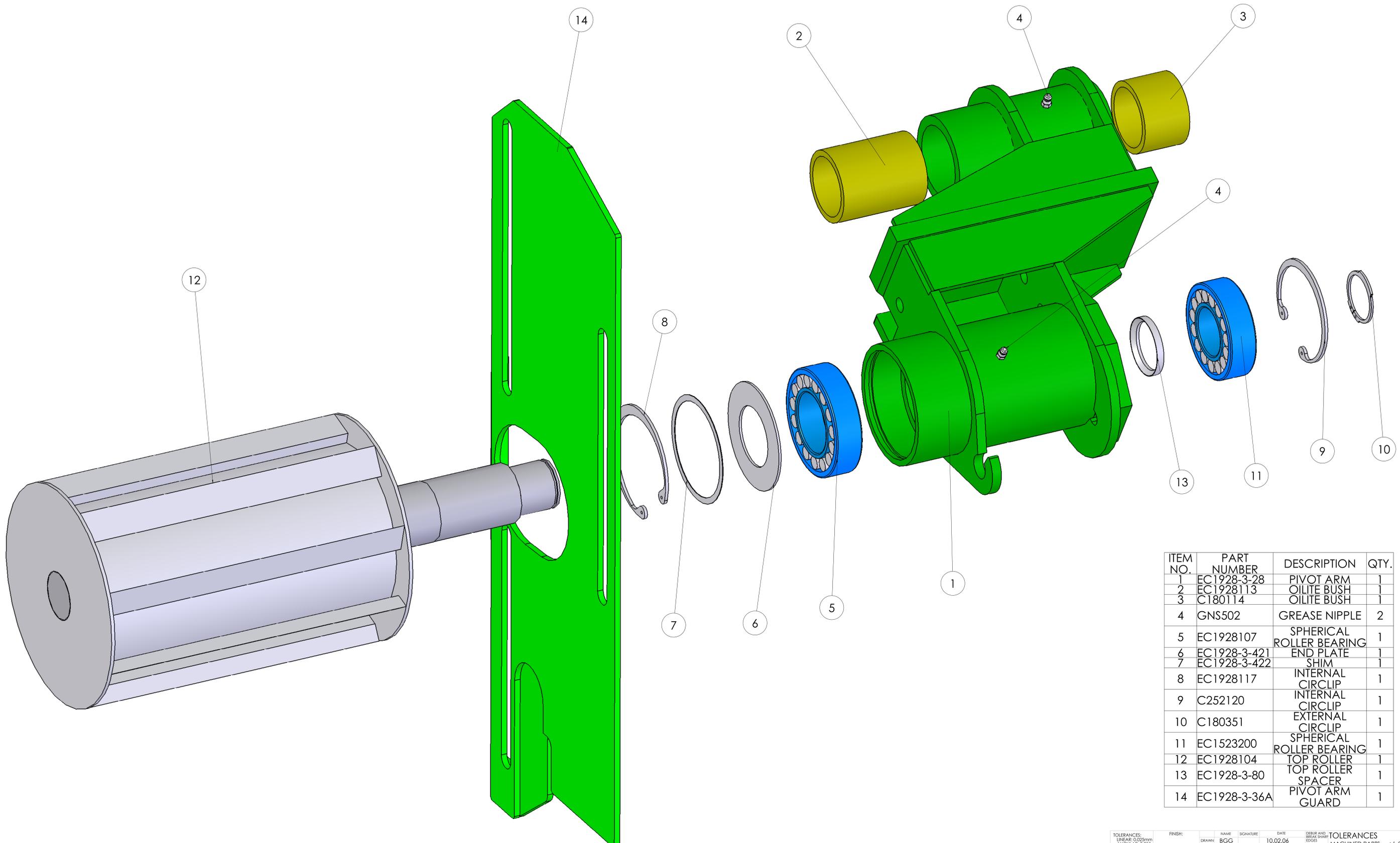
TOLERANCES
 MACHINED PARTS - +/- 0.025mm
 FABRICATED PARTS - +/- 1.0 mm

MATERIAL: [Blank]
 TITLE: ROLLERBOX EXPLODED

GreenMech LTD
 The Mill Industrial Park
 Kings Coughton
 Alcester
 Works B49 5QG
 Tel 01789 400044

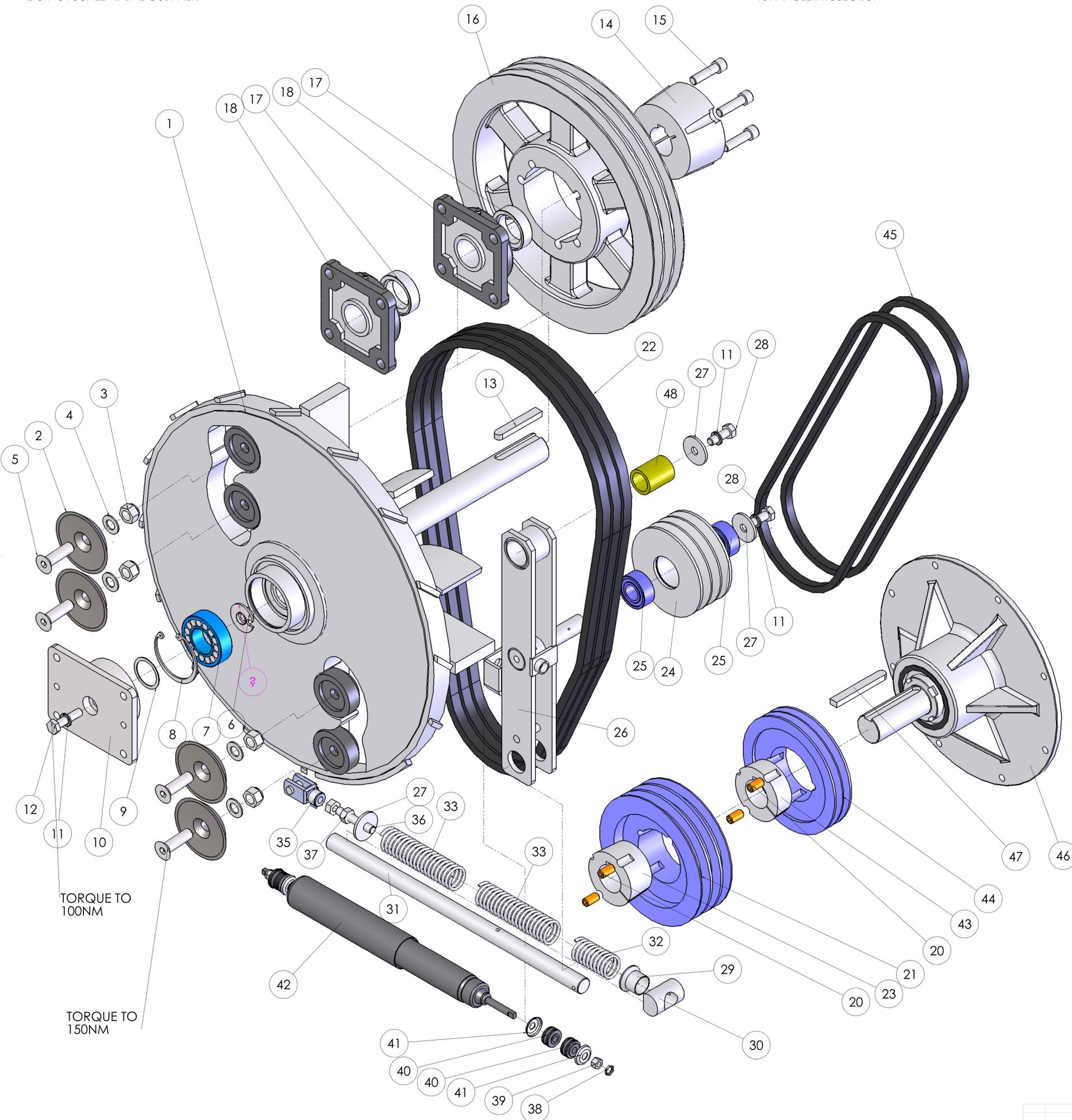
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 DWG NO. [Blank]
 SCALE: 1:5
 SHEET 1 OF 1

MOD	MODIFICATION	DRN	APPRD	DATE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	EC1928-3-28	PIVOT ARM	1
2	EC1928113	OILITE BUSH	1
3	C180114	OILITE BUSH	1
4	GNS502	GREASE NIPPLE	2
5	EC1928107	SPHERICAL ROLLER BEARING	1
6	EC1928-3-421	END PLATE	1
7	EC1928-3-422	SHIM	1
8	EC1928117	INTERNAL CIRCLIP	1
9	C252120	INTERNAL CIRCLIP	1
10	C180351	EXTERNAL CIRCLIP	1
11	EC1523200	SPHERICAL ROLLER BEARING	1
12	EC1928104	TOP ROLLER	1
13	EC1928-3-80	TOP ROLLER SPACER	1
14	EC1928-3-36A	PIVOT ARM GUARD	1

TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH:	NAME: BGG	SIGNATURE:	DATE: 10.02.06	DEBUR AND BREAK EDGES:	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044		MATERIAL:		TITLE: PIVOT ARM EXPLODED		DWG NO. A0
MODIFICATION			DRN	APPRD	DATE	SCALE: 1:5 SHEET 1 OF 1

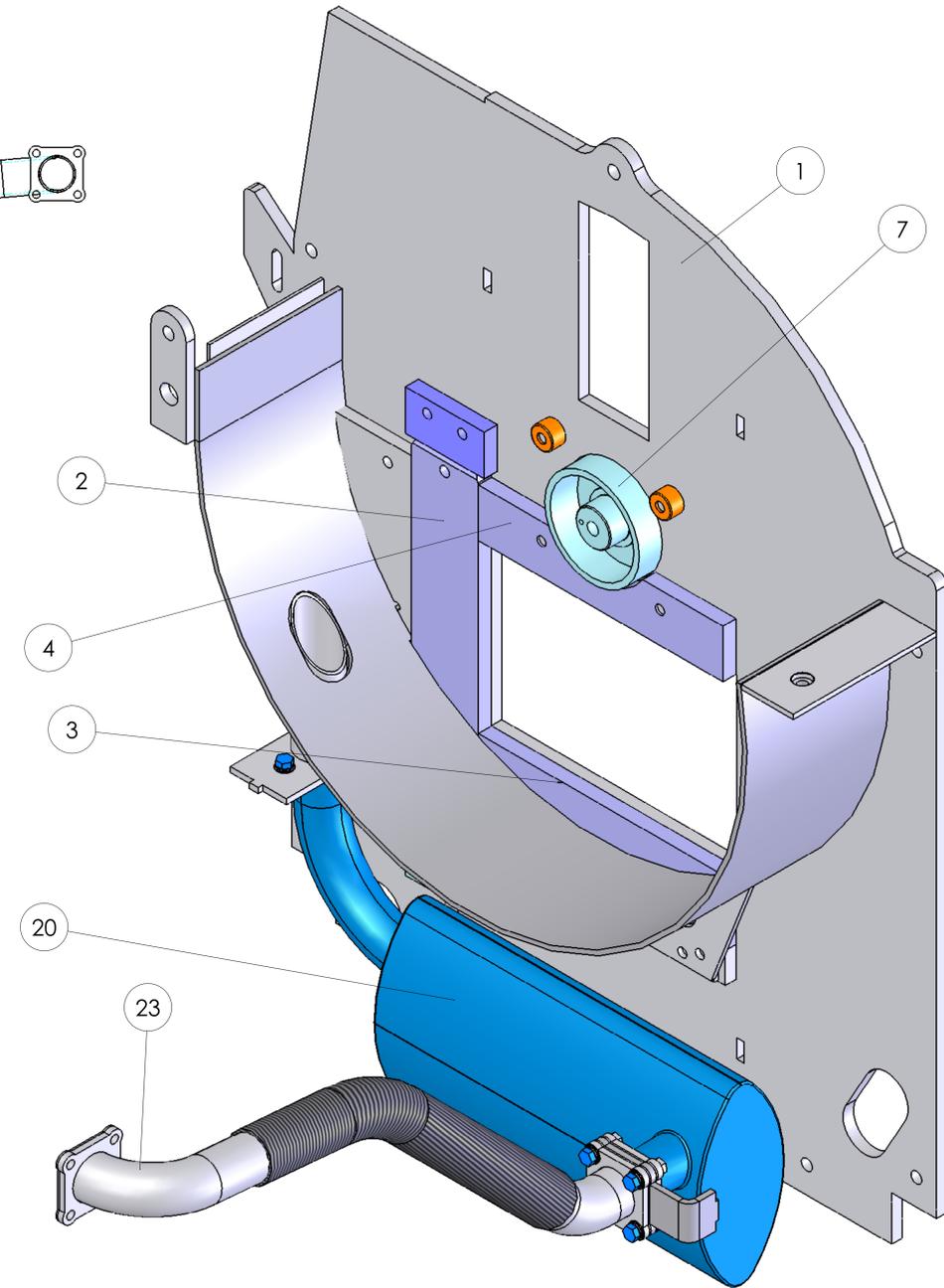
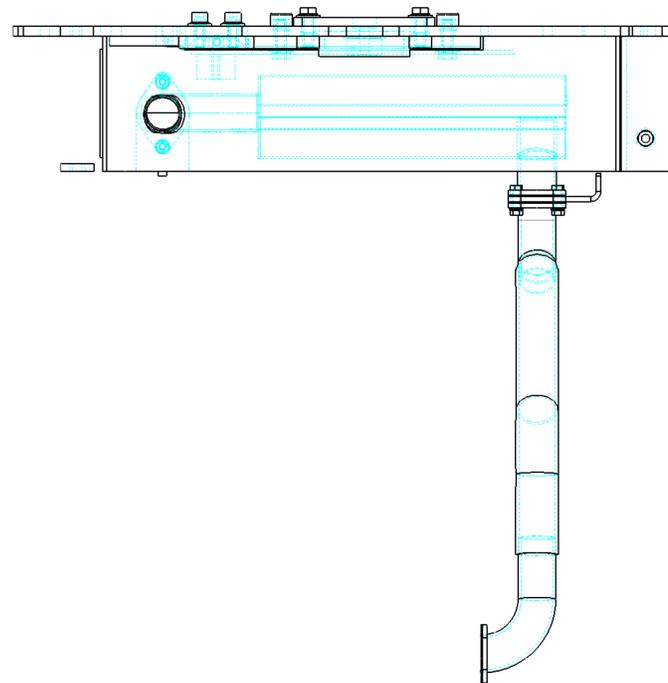
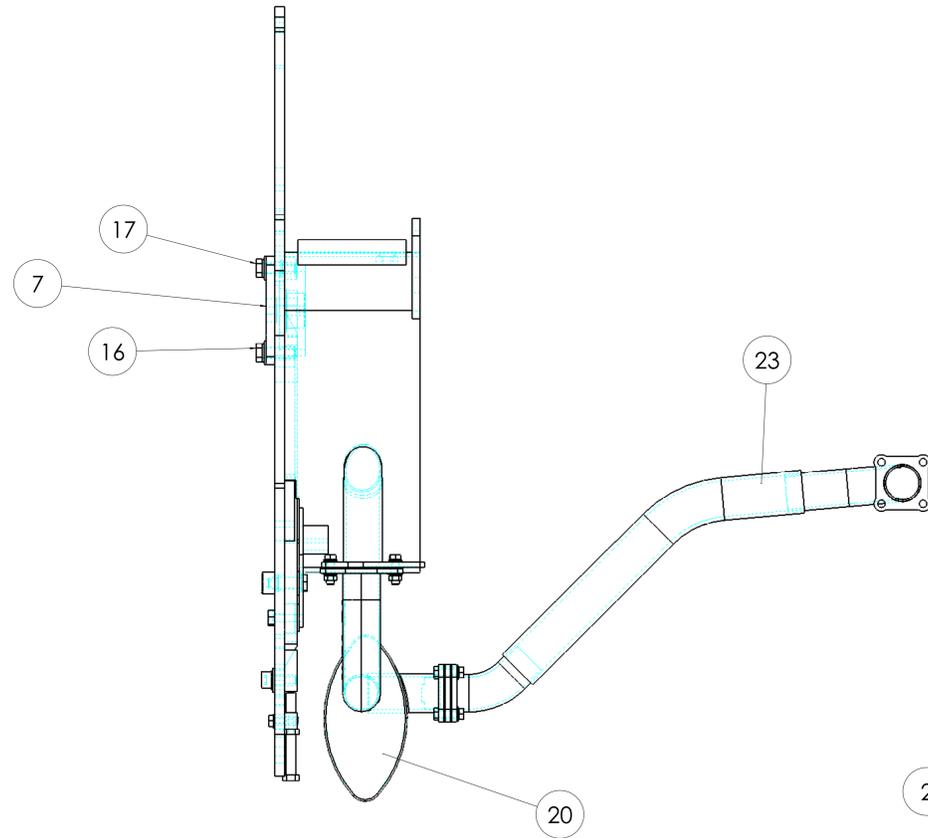
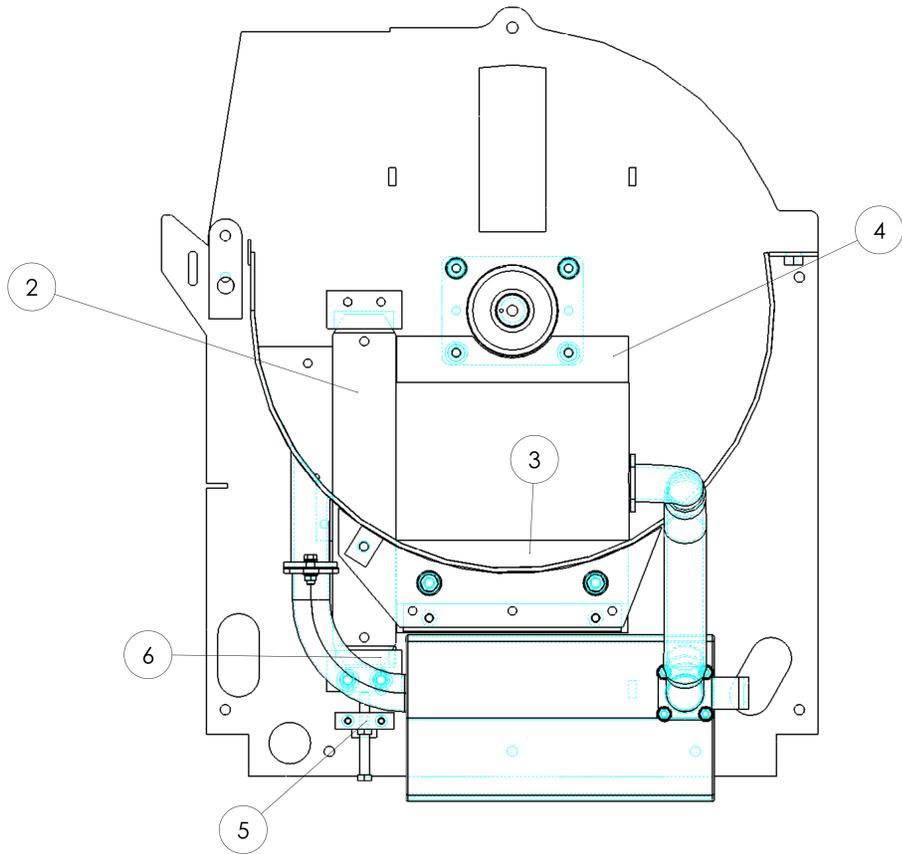


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	STC1928-2-50B	FLYWHEEL FABRICATION	1
2	C202503	CHIPPING DISC	4
3	91601	NYLOC NUT	4
4	91602B	FLAT WASHER	4
5	81650	C/SUNK HD CAPSCREW	4
6	EC130-2-24	SHAFT WASHER	1
7	EC1523200	FLYWHEEL CENTRE BEARING	1
8	C252120	CIRCLIP (INTERNAL)	1
9	EC1523248	SPACER SHIM	1
10	EC130-2-22	STUB SHAFT HOUSING	1
11	91203	SPRING WASHER	3
12	91250	M12 X 50 BOLT	1
13	KS14980	Shaft key	1
14	EC1928109	Taper lock bush	1
15	1-2BSW	1-2"W X 1/1-2"LONG	3
16	EC1928110	Taper lock pulley	1
17	C150206/1	ECCENTRIC COLLAR	2
18	C150206	BEARING	2
19	GNS502	GREASE NIPPLE	3
20	1-2inch	GRUBSCREW	4
21	EC1928111	Pulley	1
22	EC1928112	SPB DRIVE BELT	3
23	C150208	Taper lock bush	1
24	EC1928-6-43A	IDLER PULLEY	1
25	C252121	Double row AC ball bearing	2
26	ST1928-2-28	TENSIONER ARM	1
27	91202/H	FLAT WASHER	3
28	91235	M12 X 35 BOLT	2
29	EC1928-2-70	YOKE	1
30	EC1928-2-69	TENSIONER EYE	1
31	ST1928-2-84	Tensioner bar	1
32	EC1928116	HALF COIL SPRING	1
33	EC1928116	FULL COIL SPRING	2
34	EC1928114	TENSIONER CLEVIS	1
35	EC1928114	CLEVIS FASTENER	1
36	91270AT	M12 X 70 ALLTHREAD	1
37	91201P	PART OF ITEM 42	2
38	-CUP	PART OF ITEM 42	2
39	-BUSH	PART OF ITEM 42	2
40	Bush	PART OF ITEM 42	4
41	Cup	PART OF ITEM 42	4
42	C170632	Shock absorber	1
43	C151003	Taper lock bush	1
44	TC220112	SPA 2 GROOVE PULLEY	1
45	STC1928103	V- belt	2
46	TC220216	Crank extension	1
47	KS149104	Key	1
48	EC1928108	Oilite bush	1

TORQUE TO 100NM

TORQUE TO 150NM

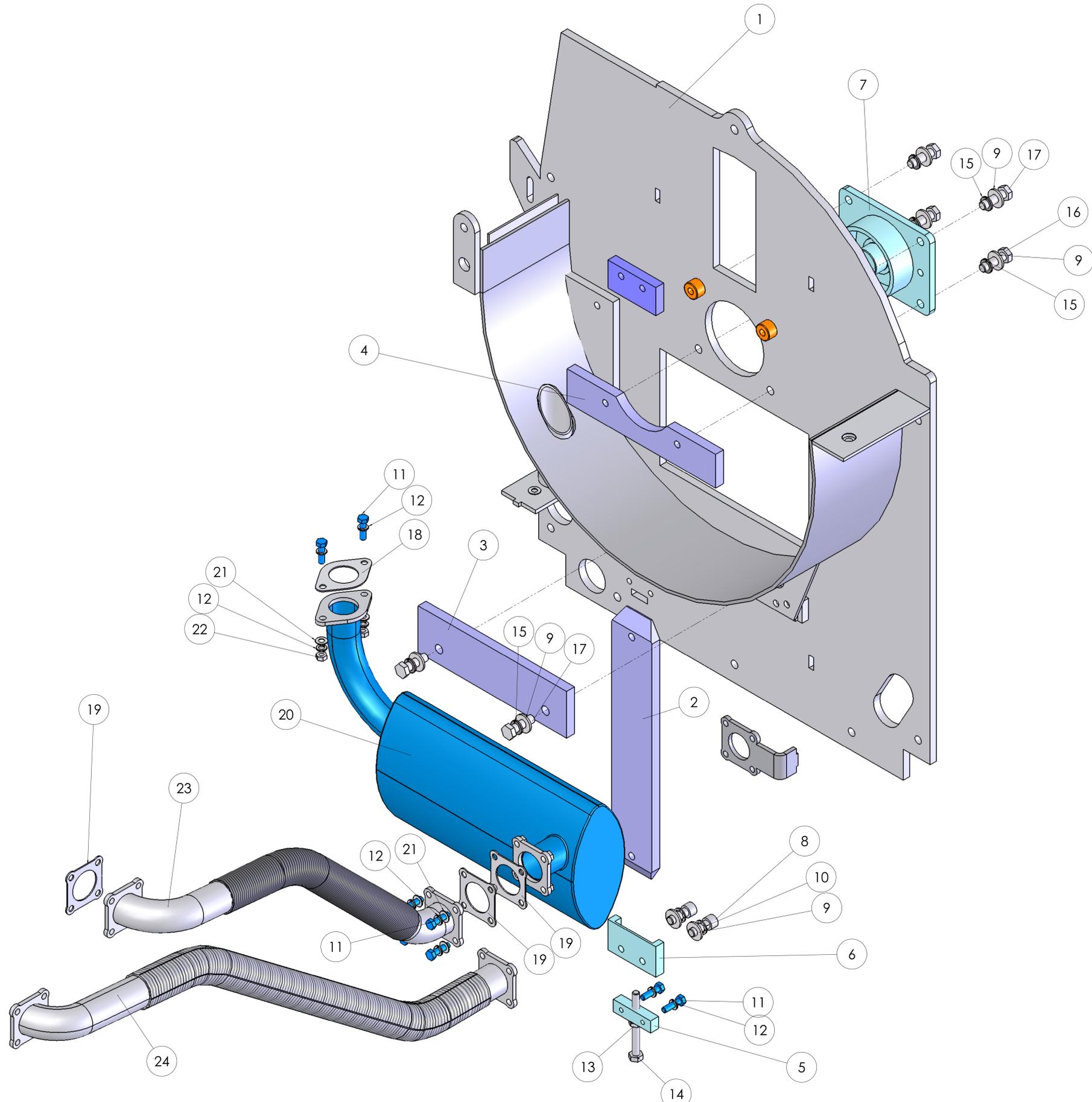
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GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044				MATERIAL:		TITLE: CHIPPER DISC & DRIVE EXPLODED
MODIFICATION			DRN	APPRD	DATE	DWG No: ST1928-2-50A
SCALE: 1:5						SHEET 2 OF 2



FRONT PANEL OF CHIPPER CHAMBER REMOVED FOR CLARITY

TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH:	NAME: BGG	SIGNATURE:	DATE: 28/02/06	DEBUR AND BREAK EDGES:	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG		DRWN: BGG	APPVD: BGG			TITLE: SHEARBARS AND EXHAUST
Tel 01789 400044		MATERIAL:		WEIGHT:		DWG NO.:
SCALE: 1:5		MODIFICATION:		DRN:		SHEET 1 OF 2

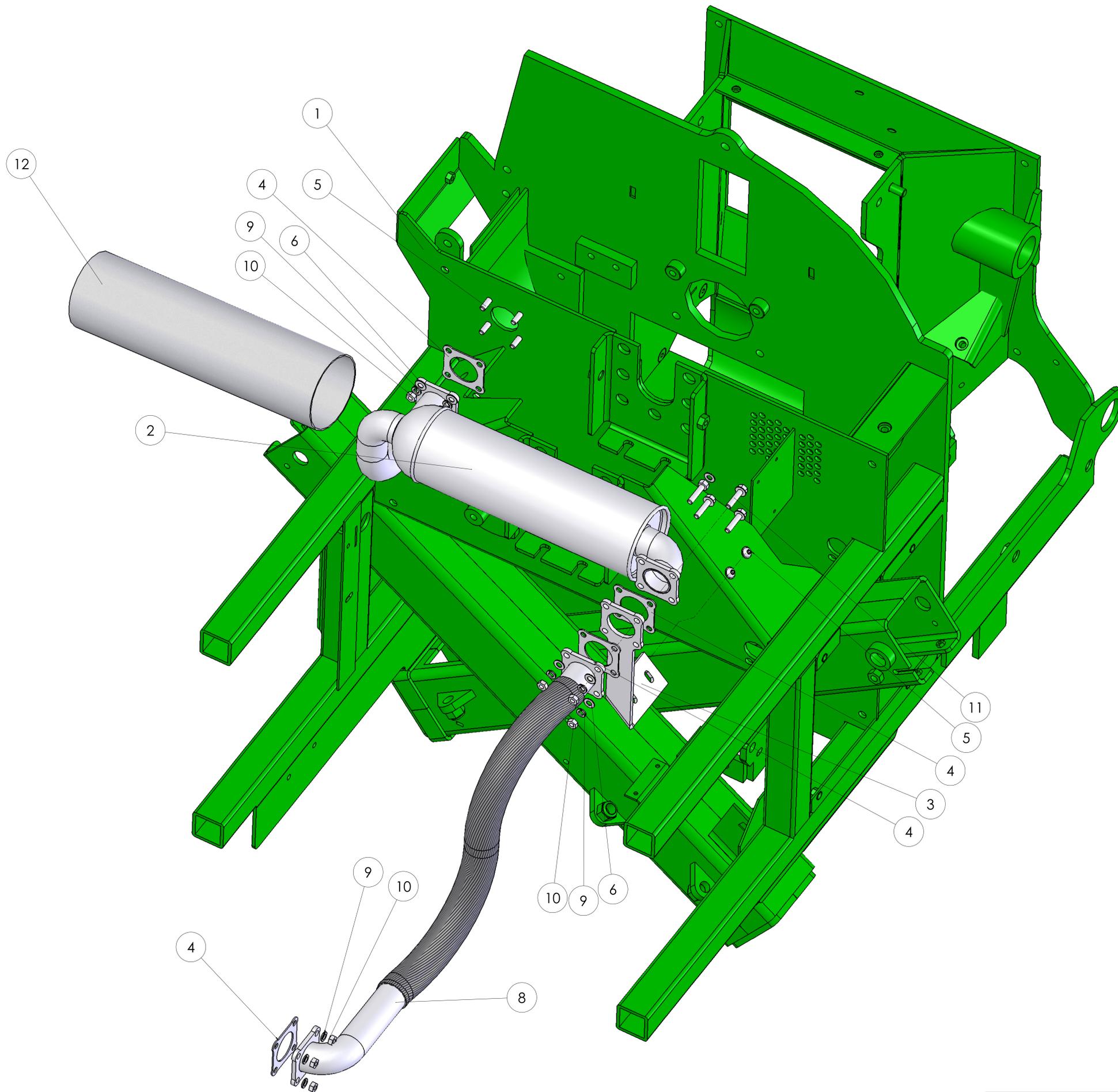
MOD	MODIFICATION	DRN	APPRD	DATE
16		17		19



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	LOWER CC1	LOWER CHIPPER CHAMBER	1
2	CM220-2-31	VERTICAL SHEARBAR	1
3	EC1928-2-29	Lower shear bar	1
4	EC1928-2-31	Top shear bar	1
5	C170-2-37	SHEARBAR LOCK	1
6	C170-2-33	SHEARBAR CLAMP	1
7	EC130-2-22	FLYWHEEL BEARING HOUSING	1
8	71230	CAPSCREW	2
9	91202/C	FLAT WASHER	8
10	SHW12	M12 SHAKEPROOF WASHER	2
11	90830	HEX HEAD BOLT	8
12	90803	SPRING WASHER	10
13	91001/T	PLAIN NUT	1
14	910100	HEX HEAD BOLT	1
15	91203	SPRING WASHER	6
16	91240FP	HEX HEAD FINE THREAD BOLT	2
17	91240	HEX HEAD BOLT	4
18	S120020	OVAL EXHAUST GASKET	1
19	S120021	SQUARE EXHAUST GASKET	3
20	EC1523611	SILENCER	1
21	90802	FLAT WASHER	8
22	90801P	PLAIN NUT	2
23	EC1928-6-37	FLEXIBLE EXHAUST PIPE MT VERSIONS	1
24	STC1928-63-7	FLEXIBLE EXHAUST PIPE SAFETRACK VERSION	1

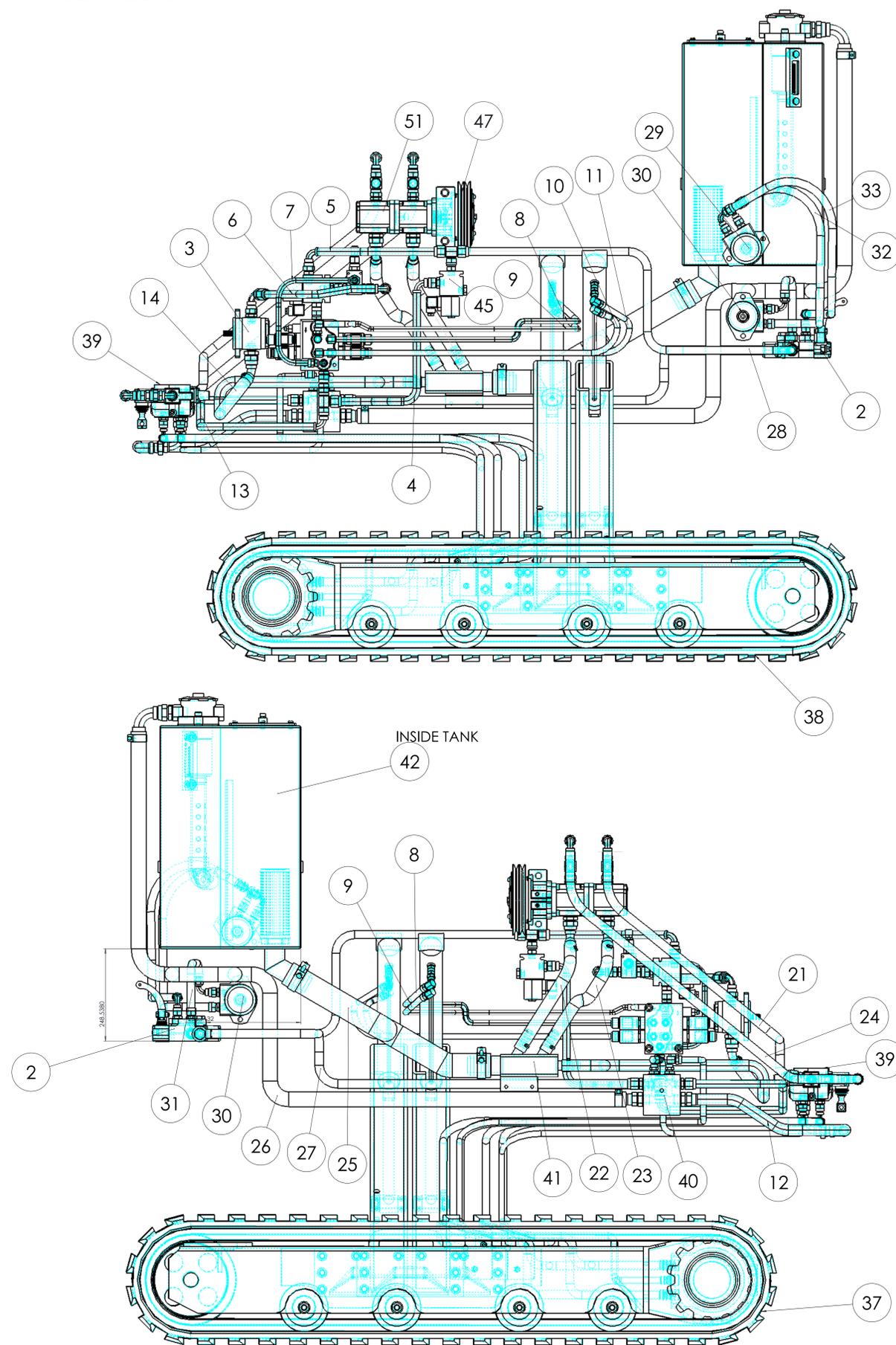
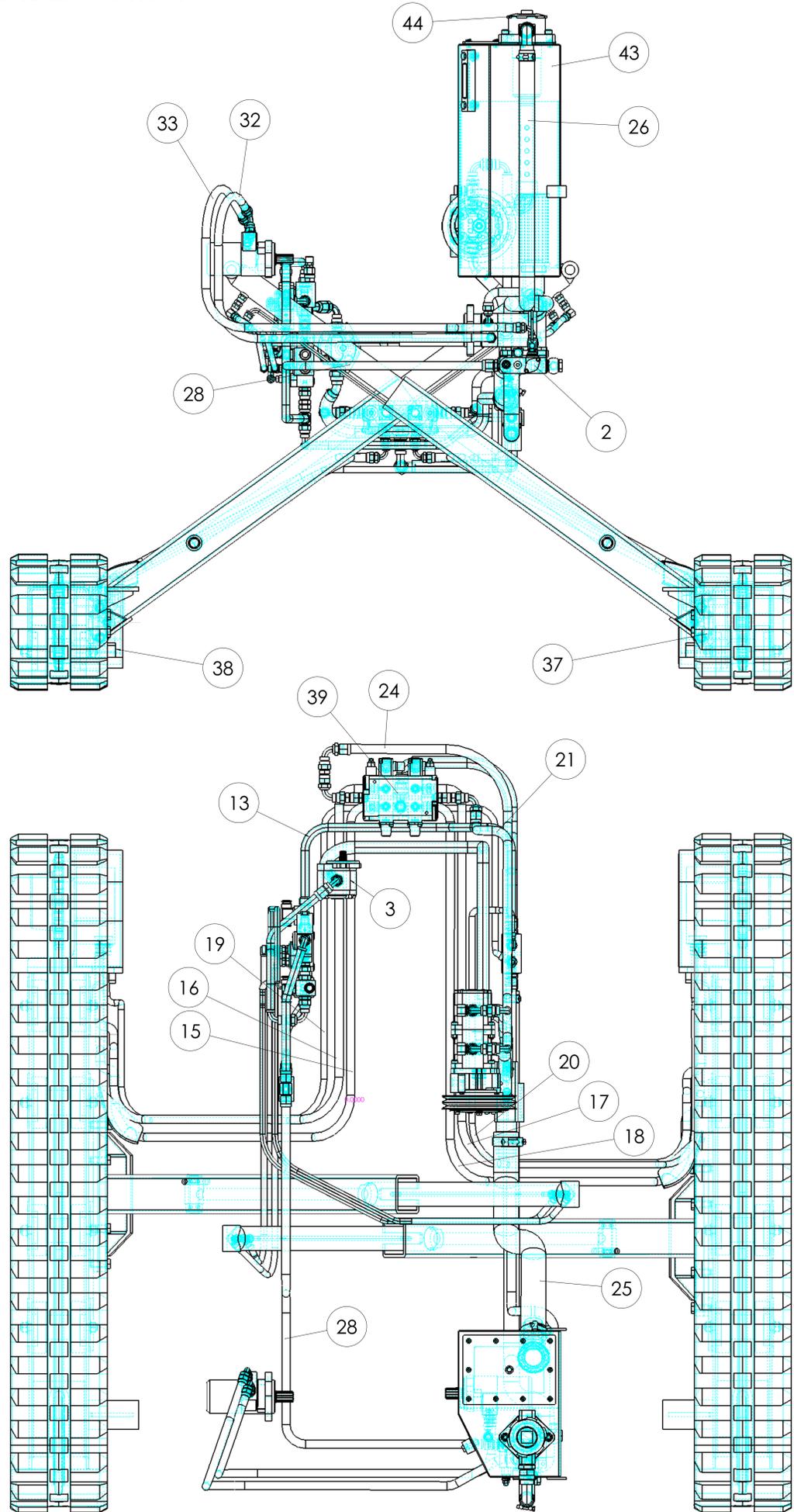
FRONT PANEL OF CHIPPER CHAMBER
REMOVED FOR CLARITY

TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH:	NAME: BGG	SIGNATURE:	DATE: 28/02/06	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
GreenMech LTD		DRWN: BGG	APPVD: BGG	MATERIAL:		TITLE: SHEARBAR AND EXHAUST
The Mill Industrial Park Kings Coughton Alcester Works B49 5QG		Tel 01789 400044		WEIGHT:		DWG NO. A0
MOD: MODIFICATION		DRN	APPRD	DATE	SCALE: 1:10 SHEET 2 OF 2	

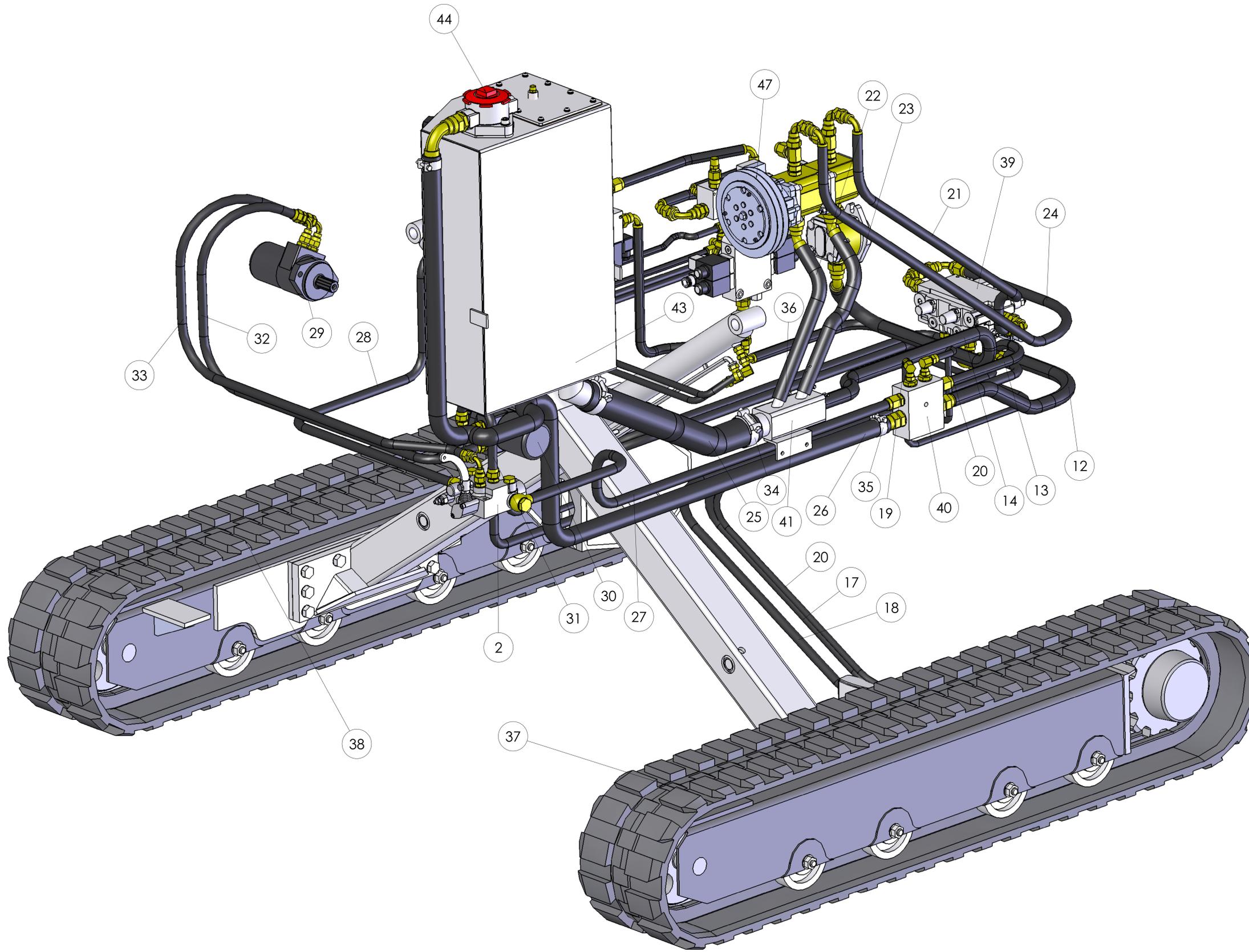


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ST1928-1	CHASSIS	1
2	STC1928636	SILENCER	1
3	ST1928-6-35	SUPPORT BKT	1
4	S120021	GASKET	4
5	60825	BUTTON HD BOLT	6
6	90802	FLAT WASHER	16
7	90801	NYLOC NUT	2
8	ST1928-6-37	FLEXIBLE PIPE	1
9	90803	SPRING WASHER	12
10	90801P	PLAIN NUT	12
11	90835	HEX HD BOLT	4
12	ST1928638	CLOTH HEAT SHIELD	1

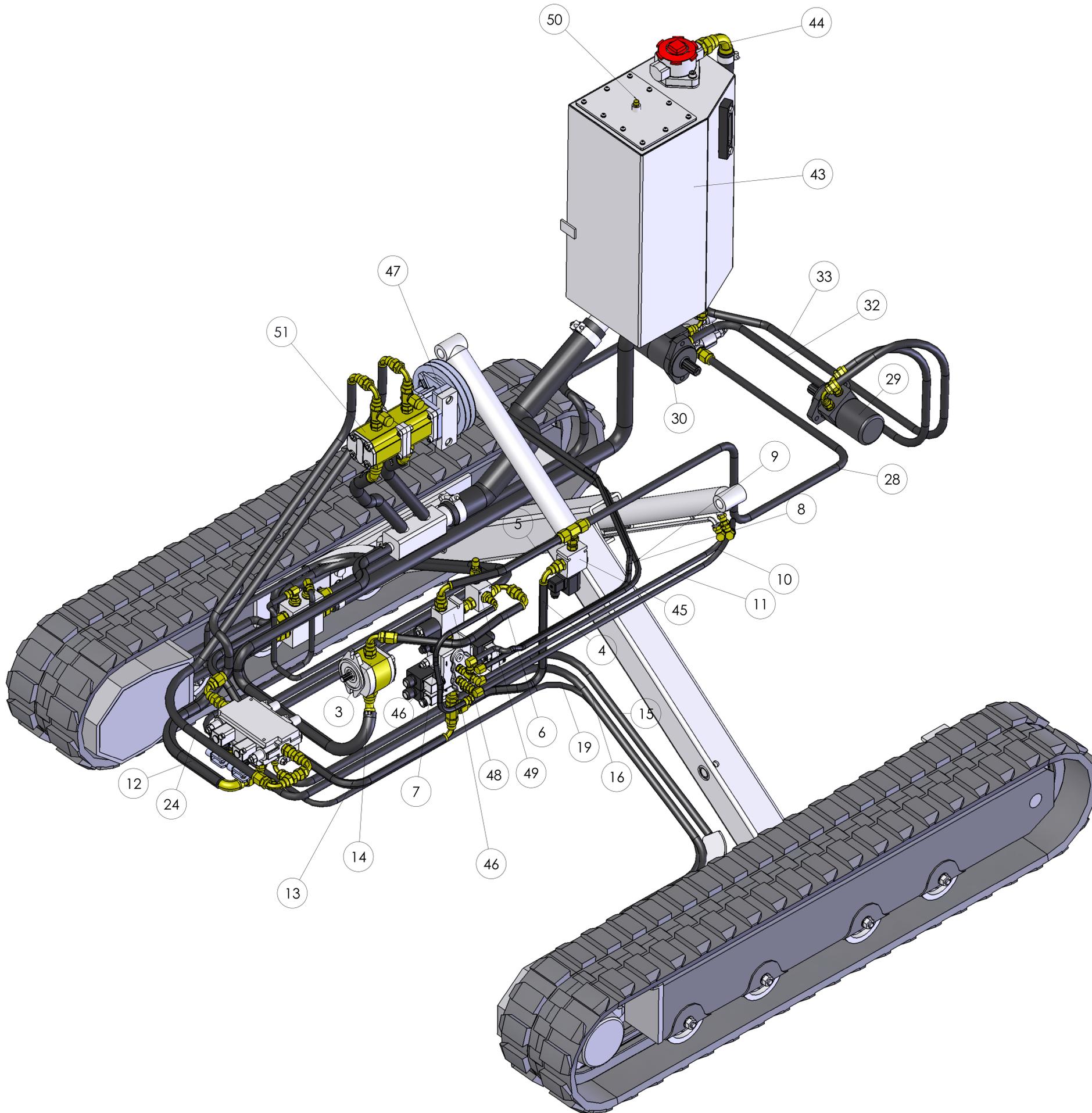
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GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044				MATERIAL:		TITLE: SAFETRACK EXHAUST 21/7/06 ON
MODIFICATION			DRN	APPRD	DATE	WEIGHT:
						DWG NO.
						SCALE: 1:10
						SHEET 1 OF 1



TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°		FINISH: DRAWN: BGG CHKD: APPVD: BGG	NAME: BGG	SIGNATURE:	DATE: 28/10/05	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044				MATERIAL:		TITLE: HYD LAYOUT	
MOD		MODIFICATION		DRN	APPRD	DATE	WEIGHT:
							DWG NO.
							SCALE: 1:10
							SHEET 1 OF 4



TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°		FINISH:	NAME: BGG	SIGNATURE:	DATE: 28/10/05	DEBUR AND BREAK EDGES	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
MOD:	MODIFICATION:	DRN:	APPRD:	DATE:	MATERIAL:		TITLE: HYD LAYOUT
GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044						WEIGHT:	DWG NO. A0
						SCALE: 1:20	SHEET 2 OF 4

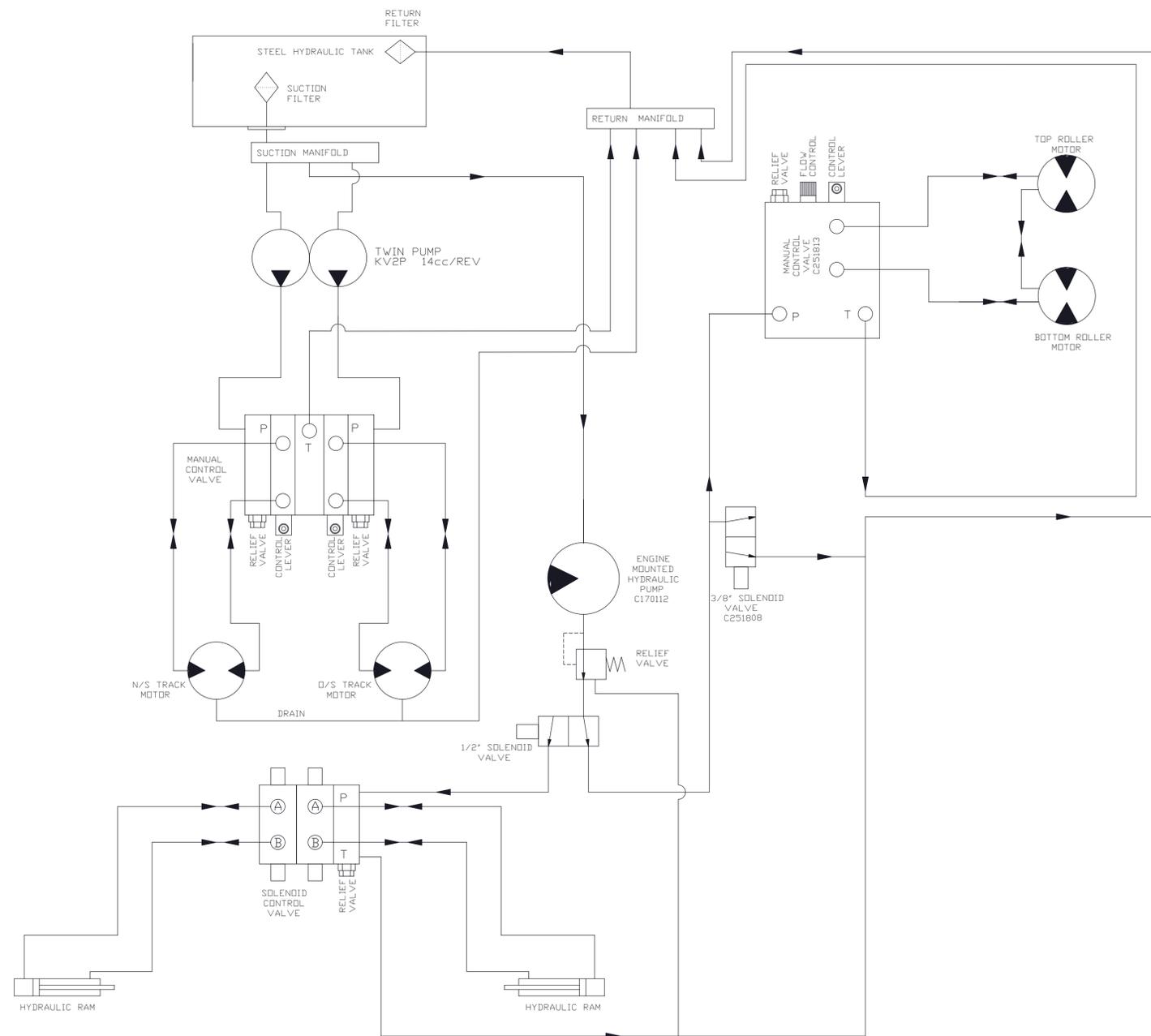


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ST1928-1	CHASSIS	1
2	C251813	ROLLER DIRECTIONAL VALVE	1
3	C170112	ROLLER/RAM PUMP	1
4	HP12	1/2 R1T ST X 90° 400 LONG	1
5	HP16	1/2 R2T ST X 90° 250 LONG	1
6	HP15	1/2 R2T ST X 90° 350 LONG	1
7	HP01	1/4 R1T ST X 90° 550 LONG	1
8	HP04	1/4 R2T ST X C90° 900 LONG	1
9	HP05	1/4 R2T ST X C90° 900 LONG	1
10	HP06	1/4 R2T ST X C90° 1300 LONG	1
11	HP07	1/4 R2T ST X C90° 1300 LONG	1
12	HP28	3/4 ST HT X 90° HT 540 LONG	1
13	HP11	1/2 R1T ST X 90° 850 LONG	1
14	HP27	3/4 ST HT X 45° HT 1100 LONG	1
15	HP21	3/8 R2T ST X ST 1830 LONG	1
16	HP22	3/8 R2T ST X ST 1830 LONG	1
17	HP19	3/8 R2T ST X ST 2010 LONG	1
18	HP20	3/8 R2T ST X ST 2010 LONG	1
19	HP03	1/4 R1T ST X BANJO 2700 LONG	1
20	HP02	1/4 R1T ST X BANJO 2050 LONG	1
21	HP17	1/2 R2T ST X 90° 900 LONG	1
22	HP26	3/4 45° HT 380 LONG	1
23	HP25	3/4 45° HT 380 LONG	1
24	HP18	1/2 R2T ST X 90° 1250 LONG	1
25	HP24	2" X 680 LONG	1
26	HP23	1" 90° HT X ST HT 2000 LONG	1
27	HP13	1/2 R1T ST X BANJO 1150 LONG	1
28	HP14	1/2 R2T ST X ST 1500 LONG	1
29	C200207/1	TOP ROLLER MOTOR	1
30	C200207/1	BOTTOM ROLLER MOTOR	1
31	HP08	3/8 R2T ST X 90° 250 LONG	1
32	HP09	3/8 R2T ST X 90° 1250 LONG	1
33	HP10	3/8 R2T ST X 90° 1300 LONG	1
34	27063	HOSE CLIP	2
35	27039	HOSE CLIP	2
36	27031	HOSE CLIP	6
37	ST1928-1-72A1	COMPLETE O/S TRACK ASSY	1
38	ST1928-1-73A1	COMPLETE N/S TRACK ASSY	1
39	TC220111	TRACK VALVE	1
40	STC1928114	RETURN MANIFOLD	1
41	ST1928-1-105A	SUCTION MANIFOLD	1
42	STC1928121	SUCTION FILTER INSIDE TANK	1
43	ST1928-1-445	HYD TANK ASSY	1
44	ST1928-111	RETURN FILTER ASSY	1
45	C251808	3/8 SOLENOID (NO STRESS)	1
46	TC220103	RAM VALVE	1
47	TC220102	CLUTCH	1
48	TC220110	1/2 SOLENOID (TRACK/CHIP)	1
49	TC220217	3/8 PRESSURE RELIEF VALVE	1
50	TC204920	BREATHER	1
51	STC1928101	TWIN PUMP	1
52	91002	FLAT WASHER	2
53	81020CH	CAP HD BOLT	2

TOLERANCES:
 LINEAR: 0.025mm
 ANGULAR: 0.25°
 FINISH:
 DRAWN: BGG
 CHECK:
 APPROV: BGG
 NAME: BGG
 SIGNATURE:
 DATE: 28/10/05
 DEBUR AND BREAK EDGES:
 TOLERANCES:
 MACHINED PARTS - +/- 0.025mm
 FABRICATED PARTS - +/- 1.0 mm
 MATERIAL:
 TITLE: **HYD LAYOUT**
 DWG NO.:
 SCALE: 1:20
 SHEET 3 OF 4

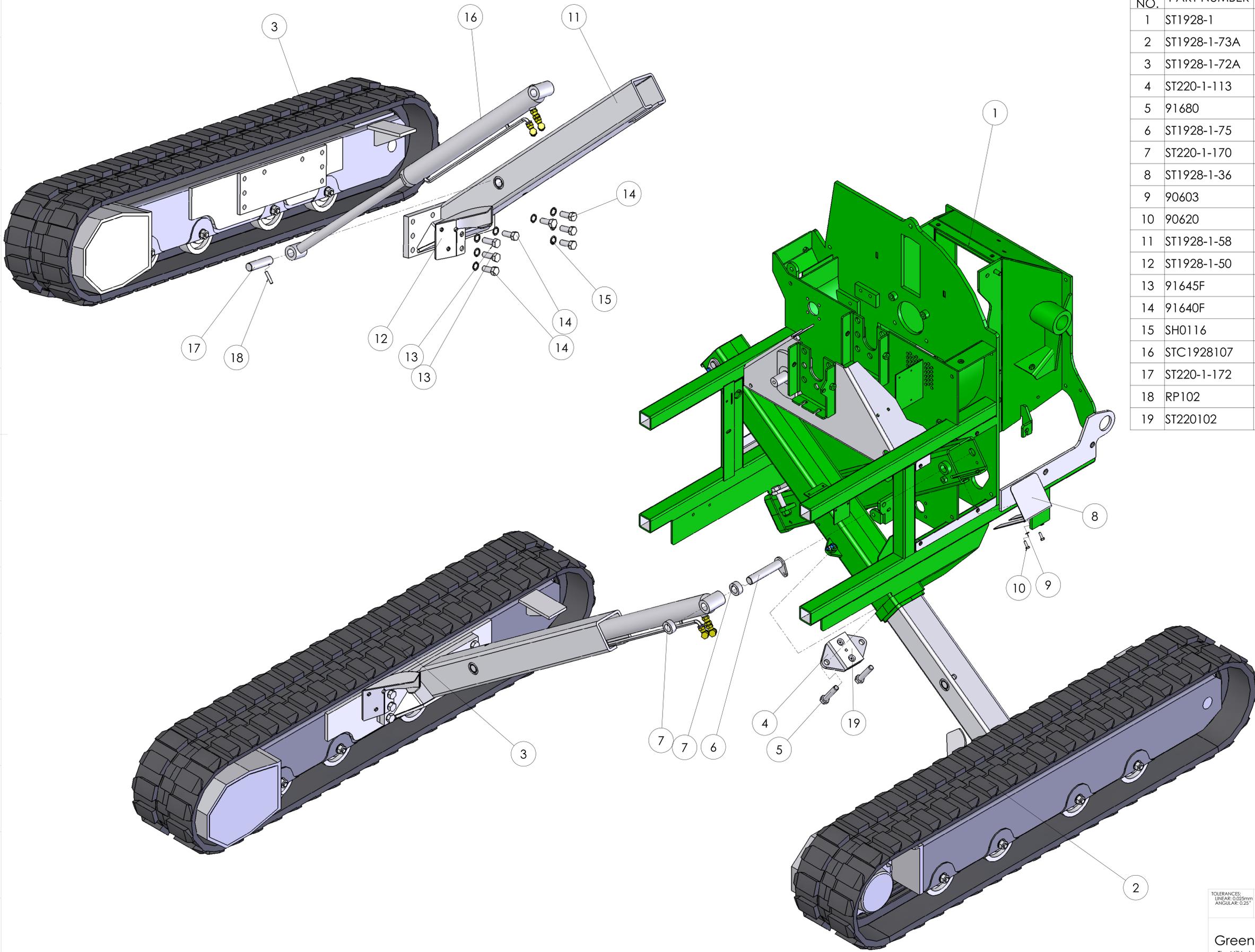
GreenMech LTD
 The Mill Industrial Park
 Kings Coughton
 Alcester
 Works B49 5QG
 Tel 01789 400044

MOD: MODIFICATION: DRN: APPRD: DATE:



TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH: xxxxxxxxxxxx	NAME: BGG	SIGNATURE: BGG	DATE: 28/10/05	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS +/- 0.025mm FABRICATED PARTS +/- 1.0mm
GreenMech Ltd The Mill Industrial Park Kings Coughton Alicester Works: B49 5QG Tel 01789 400044		MATERIAL:		TITLE: HYD LAYOUT SCHEMATIC		
MOD		MODIFICATION		DRAWN	APPRD	DATE
WEIGHT:		DWG NO.		SCALE: 1:20		A1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ST1928-1	CHASSIS	1
2	ST1928-1-73A	NEARSIDE TRACK ASSEMBLY	1
3	ST1928-1-72A	OFFSIDE TRACK ASSEMBLY	1
4	ST220-1-113	ADJUSTABLE WEAR PAD	4
5	91680	HEX HD BOLT	8
6	ST1928-1-75	TOP CYLINDER FIXING PIN	2
7	ST220-1-170	CYLINDER SPACER	4
8	ST1928-1-36	END COVER	2
9	90603	SPRING WASHER	4
10	90620	HEX HD BOLT	4
11	ST1928-1-58	INNER LEG ASSEMBLY	2
12	ST1928-1-50	HOSE GUIDE	2
13	91645F	M16 FINE THREAD HEX HD BOLT	4
14	91640F	M16 FINE THREAD HEX HD BOLT	12
15	SH0116	SHAKEPROOF WASHER	16
16	STC1928107	HYDRAULIC CYLINDER	2
17	ST220-1-172	CYLINDER LOWER FIXING PIN	2
18	RP102	8 X 40 ROLLPIN	2
19	ST220102	NYLON WEAR PAD	4

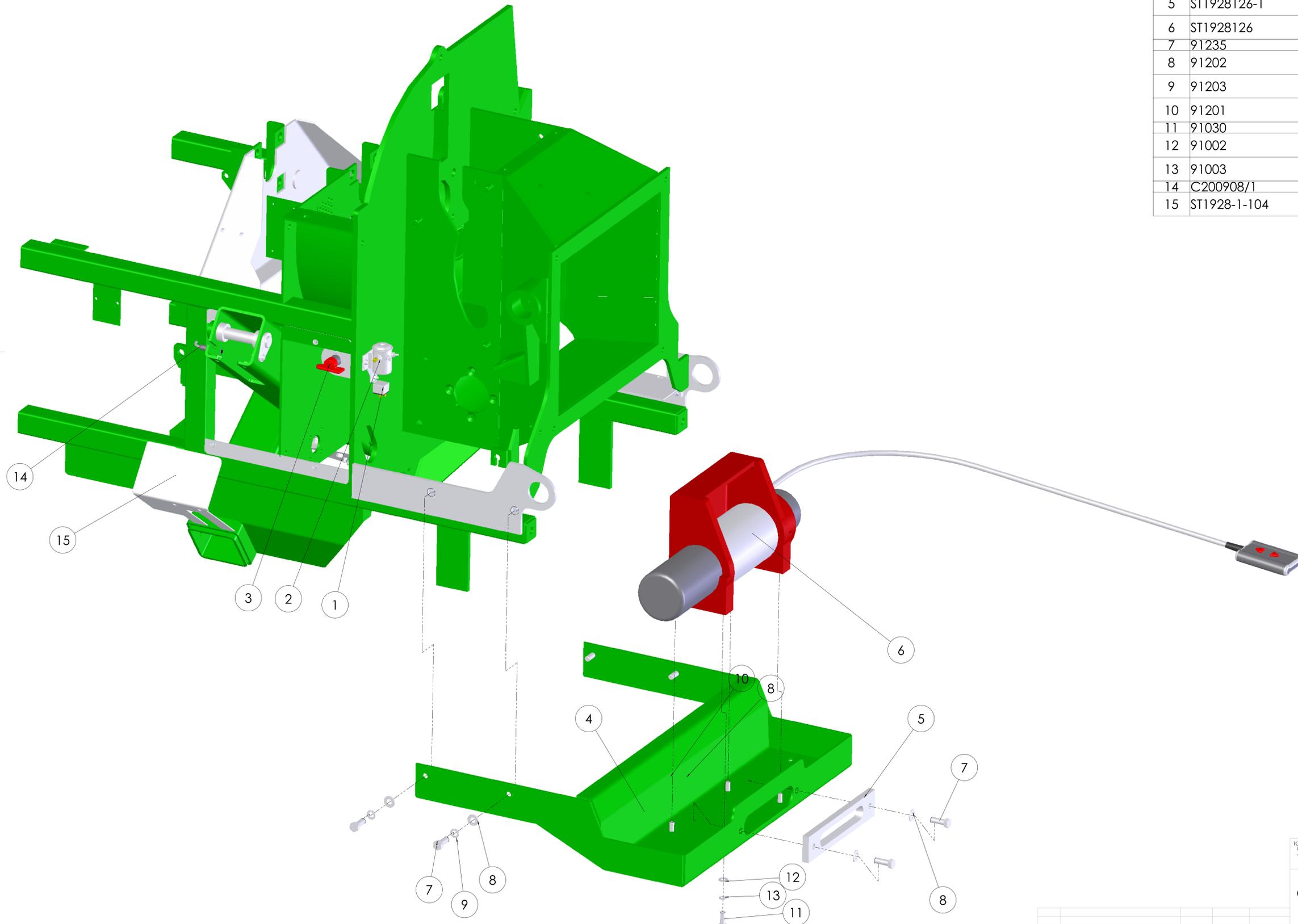


TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH:	NAME: BGG	SIGNATURE:	DATE: 7/12/06	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
		CHK'D:				MATERIAL:
		APP'VD: BGG				TITLE: TRACK AND CYLINDER EXPLODED
						DWG NO.:
						WEIGHT:
						SCALE: 1:10

MOD	MODIFICATION	DRN	APPRD	DATE

OPTIONAL EXTRA

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	EC150018/1	12V RELAY	1
2	ST1928128	WINCH SOLENOID	1
3	ST1928127	WINCH ISOLATOR SWITCH	1
4	ST1928-1-99	WINCH MOUNTING PLATE	1
5	ST1928126-1	GUIDE PLATE	1
6	ST1928126	ELECTRIC WINCH	1
7	91235	HEX HD BOLT	6
8	91202	PLAIN WASHER	8
9	91203	SPRING WASHER	4
10	91201	NYLOC NUT	2
11	91030	HEX HD BOLT	4
12	91002	PLAIN WASHER	4
13	91003	SPRING WASHER	4
14	C200908/1	SENSOR	2
15	ST1928-1-104	SENSOR/END CAP	2



TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH:	NAME: BGG	SIGNATURE:	DATE: 11/12/06	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
GreenMech LTD		DRN: BGG	APPRD: BGG		MATERIAL:	TITLE: WINCH
The Mill Industrial Park Kings Coughton Alcester Works B49 5QG		Tel 01789 400044		WEIGHT:	DWG NO.	A0
MOD: 16		MODIFICATION: 17		DRN: 18	APPRD: 19	SCALE: 1:10

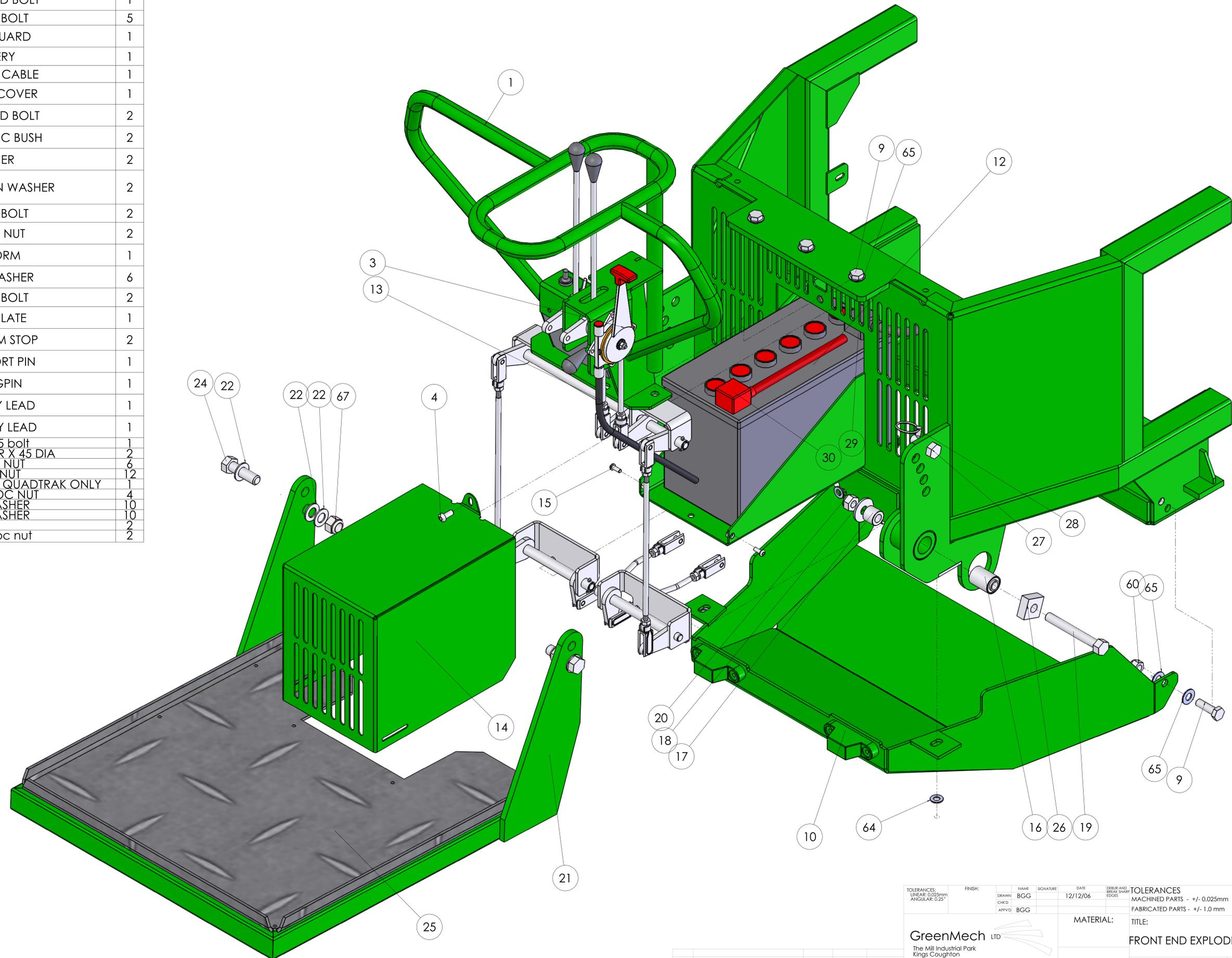
DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

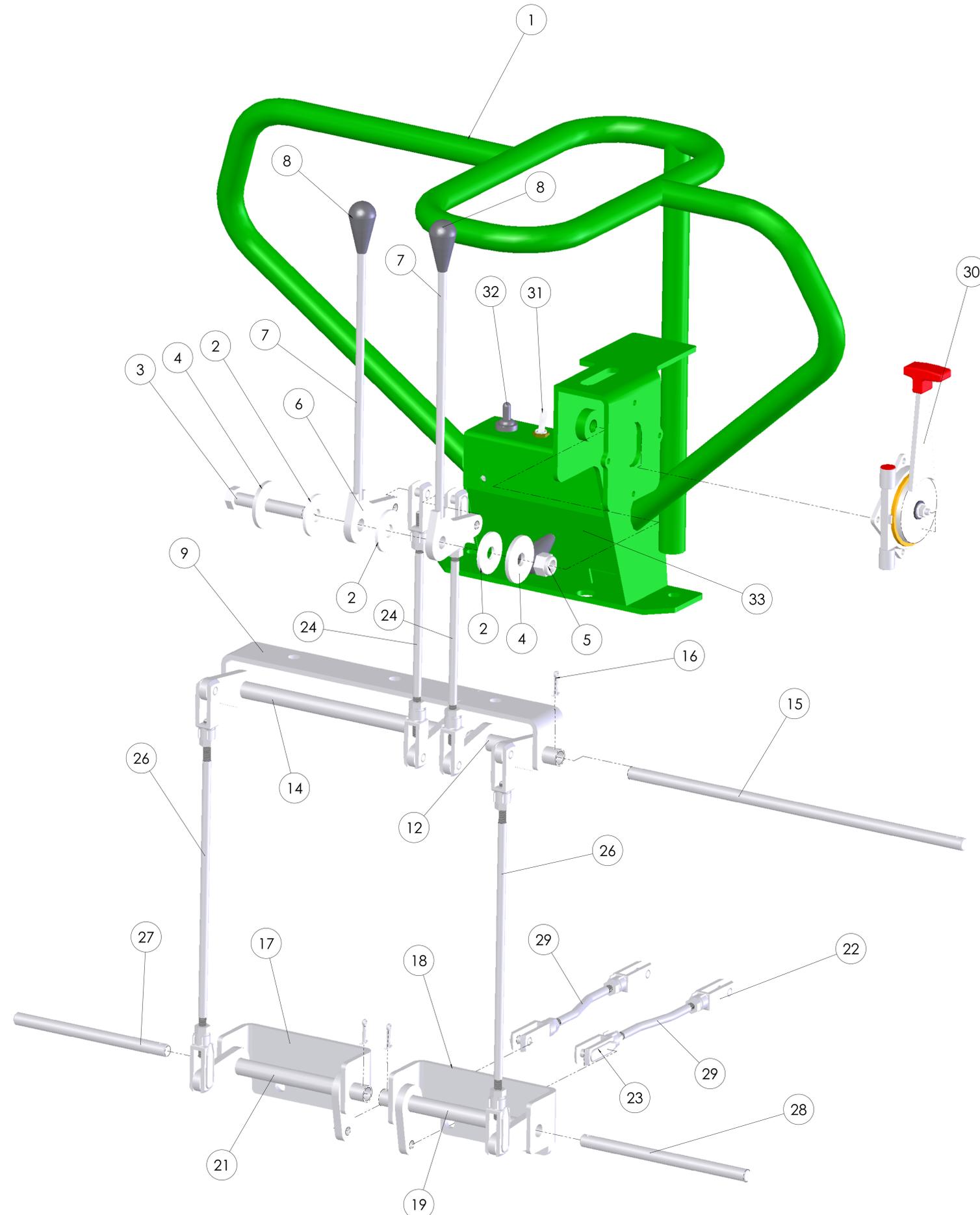
DIMNS IN MM

PROGRAM No:-

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ST1928-1-113	OPERATOR CONSOLE	1
3	ST20004	THROTTLE LEVER	1
4	60820	BUTTON HD BOLT	1
9	91240	HEX HD BOLT	5
10	ST1928-1-35	SUMP GUARD	1
12	EC1928119	BATTERY	1
13	EC1523634/1	THROTTLE CABLE	1
14	ST1928-1-82	BATTERY COVER	1
15	60616	BUTTON HD BOLT	2
16	EC150006	METALASTIC BUSH	2
17	ST1928-1-126	SPACER	2
18	91402/P	LARGE PLAIN WASHER	2
19	914110	HEX HD BOLT	2
20	91401	NYLOC NUT	2
21	ST1928-1-77	PLATFORM	1
22	91602/B	PLAIN WASHER	6
24	91655	HEX HD BOLT	2
25	ST1928-1-77-3	TREADPLATE	1
26	ST1928-1-98	PLATFORM STOP	2
27	ST1928-1-76	TRANSPORT PIN	1
28	EC150021/1	SPRINGPIN	1
29	C150124	- BATTERY LEAD	1
30	C150123/1	+ BATTERY LEAD	1
58	91275	M12 x 75 bolt	1
59	9120245	FLAT WASHER X 45 DIA	2
60	91201	NYLOC NUT	6
61	90801P	PLAIN NUT	12
62	S460714-2	TRACK/CHIP SWITCH QUADTRAK ONLY	1
63	91001-NYLOC	M10 NYLOC NUT	4
64	91002	FLAT WASHER	10
65	91202	FLAT WASHER	10
66	BUMP STOP		2
67	91601	M16 nyloc nut	2



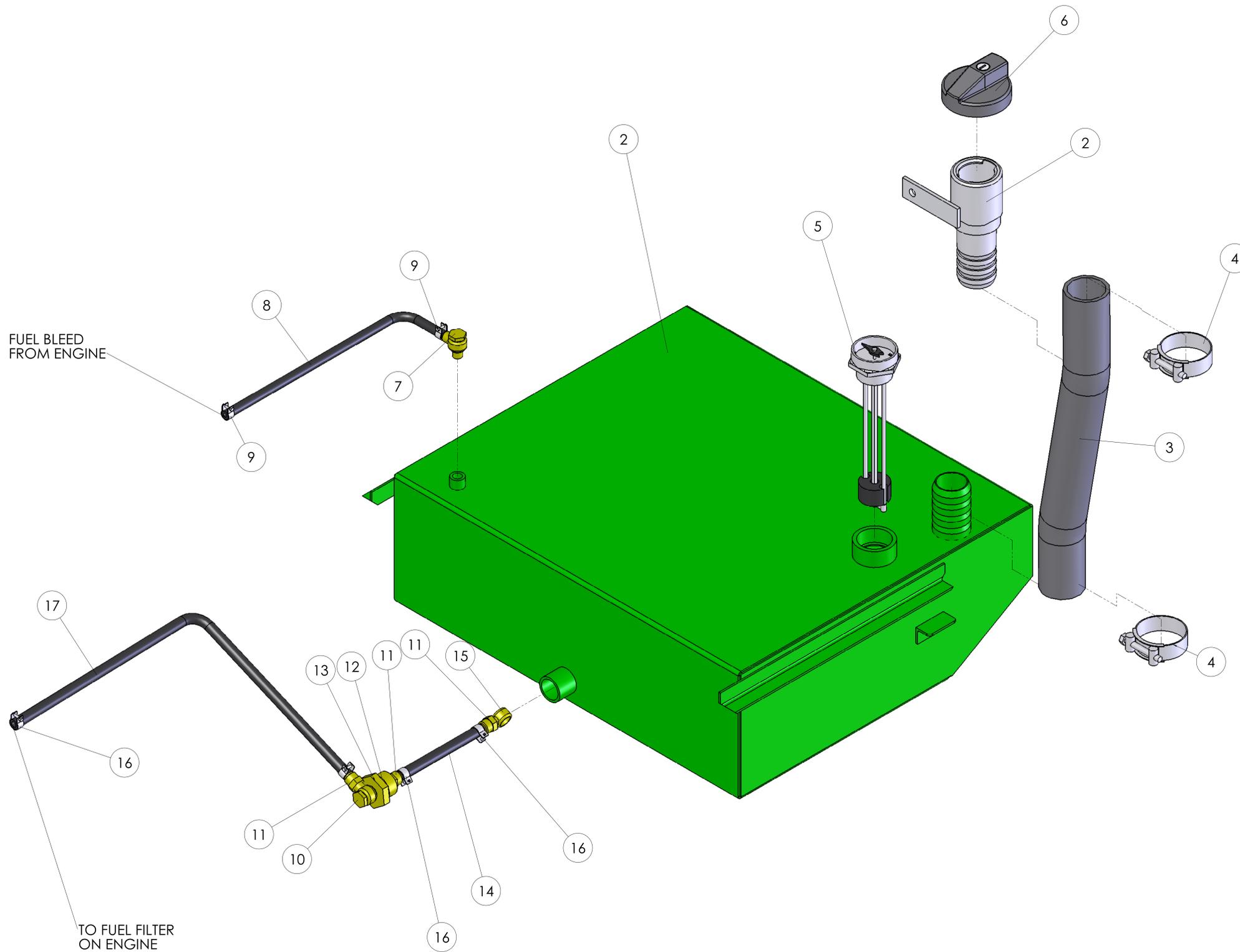
TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH: DRAWN: BGG CHKD: APPRD: BGG	NAME: BGG SIGNATURE: DATE: 12/12/06	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044			MATERIAL:	TITLE: FRONT END EXPLODED
MOD MODIFICATION DRN APPRD DATE			WEIGHT:	DWG NO. A0
			SCALE: 1:10	SHEET 1 OF 2



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ST1928-1-113	CONSOLE	1
2	N91204	M12 LARGE PLAIN WASHER	4
3	91275	HEX HD BOLT	1
4	91202/N	LARGE PLAIN WASHER	2
5	91201	NYLOC NUT	1
6	ST1928-1-62	CONTROL LEVER	2
7	ST1928-1-61-1	LEVER ROD	2
8	ST1928-1-127	KNOB	3
9	ST1928-1-54	TOP LINK BKT	1
10	ST1928-1-54-1	SPINDLE SUPPORT	1
11	ST1928-1-52-1	FIXING TUBE	3
12	ST1928-1-116	PIVOT TUBE	1
13	ST1928-1-59	60MM BELL CRANK	6
14	ST1928-1-119	PIVOT TUBE	1
15	ST1928-1-120	PIVOT PIN	1
16	ST1928-1-128	SPLIT PIN	3
17	ST1928-1-52	NS LINK BKT	1
18	ST1928-1-53	OS LINK BKT	1
19	ST1928-1-118	PIVOT TUBE	1
20	ST1928-1-60	40MM BELL CRANK	2
21	ST1928-1-117	PIVOT TUBE	1
22	STC1928104	M8 LONG CLEVIS & PIN	12
23	STC1928104	M8 LONG CLEVIS PIN	12
24	ST1928-1-124	TOP LINK ROD	2
25	90801P	PLAIN NUT	12
26	ST1928-1-123	CENTRE LINK ROD	2
27	ST1928-1-122	PIVOT PIN	1
28	ST1928-1-121	PIVOT PIN	1
29	ST1928-1-125	VALVE ROD	2
30	ST20004	THROTTLE LEVER	1
31	S460714/2	TRACK-CHIP SWITCH	1
32	STM10016	TRACK IN-OUT SWITCH L&R	2
33	ST220-1-145	COVER	1

TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH:	NAME: BGG	SIGNATURE:	DATE: 12/12/06	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
MOD:	MODIFICATION:	DRN:	APPRD:	DATE:	MATERIAL:	TITLE: OPERATOR CONSOLE
GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044					WEIGHT:	DWG NO. A0
SCALE: 1:10						SHEET 2 OF 2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ST1928-1-43	STEEL FUEL TANK	1
2	ST1928-1-434	FILLER NECK	1
3	HOSE	2" HOSE X 500 LONG	1
4	STC1928120	63MM HOSE CLIP	2
5	STC1928122	CONTENTS GAUGE	1
6	STC1928109	LOCKABLE FILLER CAP	1
7	1-4-1-4 BANJO	1-4" BANJO X HOSETAIL FITTING	1
8	PIPE	1-4" BLEED PIPE X 1350 LONG	1
9	ECM15044/4	12MM HOSE CLIP	2
10	1-4-1-4M BANJO	1-4" X 1-4" MM BANJO	1
11	1-4-1-4M HT	1-4" X 5-16" HOSETAIL	3
12	1bw	1" BONDED WASHER	1
13	1-14R	1" X 1-4" REDUCER	1
14	5-16X150	SUCTION PIPE X 150 LONG	1
15	1-4-1-4MNN BANJO	1-4" HOLLOW MALE BANJO	1
16	5-15HC	14MM HOSE CLIP	4
17	PIPE	5-16" SUCTION PIPE X 1000 LONG	1



TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH: DRAWN: BGG CHKD: APPVD: BGG	NAME: BGG	SIGNATURE:	DATE: 12/12/06	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044						MATERIAL: TITLE: SAFETRACK FUEL TANK DWG NO. A0 SCALE: 1:5 SHEET 1 OF 1

MOD	MODIFICATION	DRN	APPRD	DATE

DO NOT SCALE - IF IN DOUBT ASK

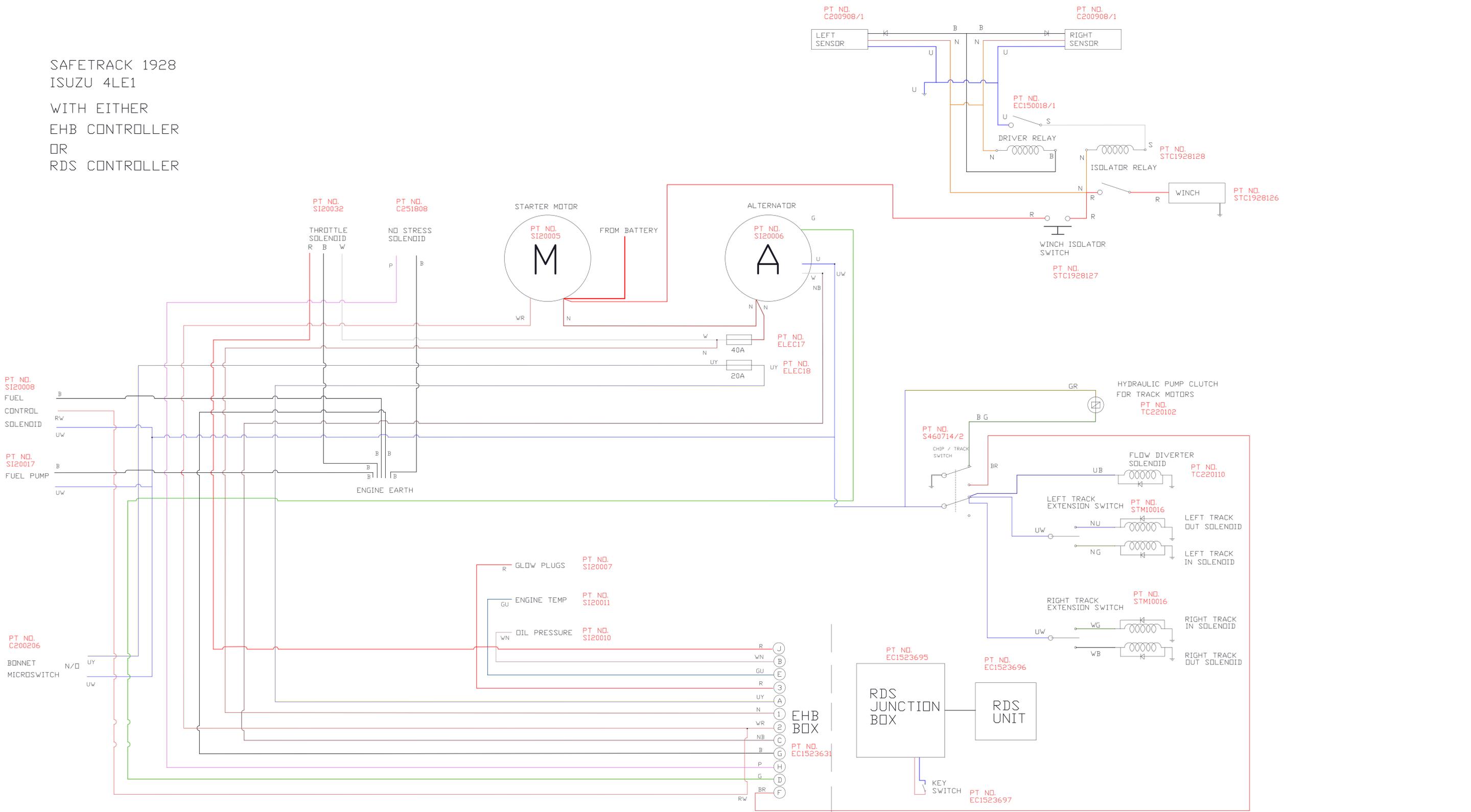
THIS DRAWING IS 1ST ANGLE PROJECTION



DIMENSIONS IN MILLIMETERS

Item No	No Off	Description	Part No	Material
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SAFETRACK 1928
ISUZU 4LE1
WITH EITHER
EHB CONTROLLER
OR
RDS CONTROLLER



PT NO. S120008
FUEL CONTROL SOLENOID

PT NO. S120017
FUEL PUMP

PT NO. C200206
BONNET MICROSWITCH

PT NO. S120032
THROTTLE SOLENOID

PT NO. C251808
NO STRESS SOLENOID



FROM BATTERY

ALTERNATOR

PT NO. S120005
M

PT NO. S120006
A

40A

20A

PT NO. ELEC17

PT NO. ELEC18

ENGINE EARTH

R GLOW PLUGS PT NO. S120007

GU ENGINE TEMP PT NO. S120011

WN OIL PRESSURE PT NO. S120010

EHB BOX

PT NO. EC1523631

RDS JUNCTION BOX

RDS UNIT

KEY SWITCH PT NO. EC1523697

PT NO. S460714/2
CHIP / TRACK SWITCH

HYDRAULIC PUMP CLUTCH FOR TRACK MOTORS
PT NO. TC220102

FLOW DIVERTER SOLENOID
PT NO. TC220110

LEFT TRACK EXTENSION SWITCH
PT NO. STM10016

RIGHT TRACK EXTENSION SWITCH
PT NO. STM10016

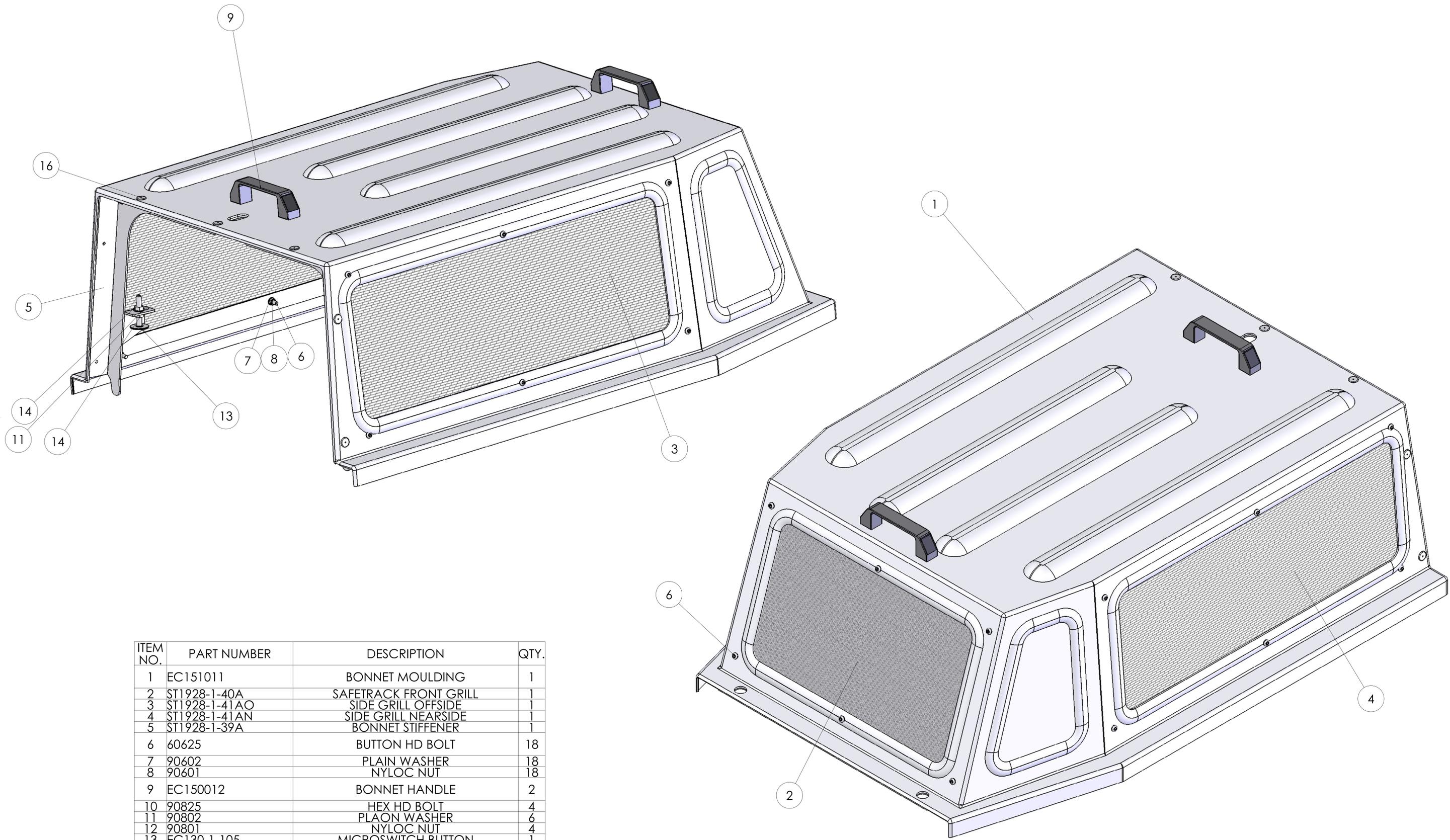
COLOUR CODE

R = RED
B = BLACK
G = GREEN
N = BROWN
U = BLUE
Y = YELLOW
K = PINK
P = PURPLE
W = WHITE
D = ORANGE
S = GREY

HARNESS
PT NO. STC1928124

TOLERANCE ON ALL OPEN DIMENSIONS	Designed by BGG	Checked by xxx	Approved BGG	Filename xxx	Date 27/04/05	Scale 1/1
MACHINED PARTS +/- 0.25mm	GreenMech Ltd The Mill Industrial Park, Kings Coughton Alcester, Warks B49 5QG Phone 01789 400044			TITLE ST1928 ELECTRICAL		Issue A
FABRICATED PARTS +/- 1.0mm	PART NO			Sheet 1 OF 1		

Issue	Modifications	Date	Sig	Chkd
A	RDS CONTROLLER ADDED	15/3/07		BGG

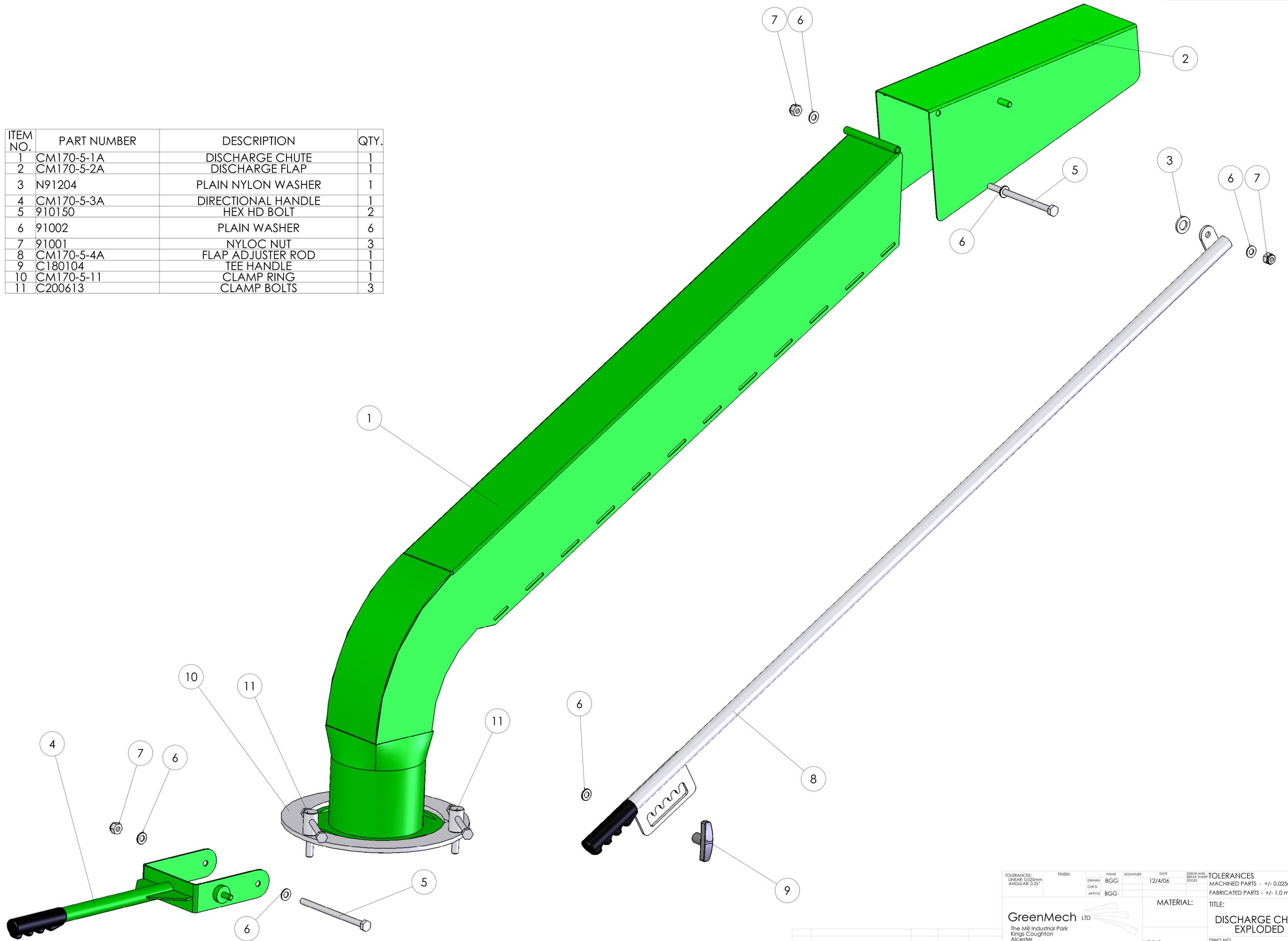


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	EC151011	BONNET MOULDING	1
2	ST1928-1-40A	SAFETRACK FRONT GRILL	1
3	ST1928-1-41AO	SIDE GRILL OFFSIDE	1
4	ST1928-1-41AN	SIDE GRILL NEARSIDE	1
5	ST1928-1-39A	BONNET STIFFENER	1
6	60625	BUTTON HD BOLT	18
7	90602	PLAIN WASHER	18
8	90601	NYLOC NUT	18
9	EC150012	BONNET HANDLE	2
10	90825	HEX HD BOLT	4
11	90802	PLAIN WASHER	6
12	90801	NYLOC NUT	4
13	EC130-1-105	MICROSWITCH BUTTON	1
14	90801P	PLAIN NUT	2
16	BIGHEAD RIVET	MONEL POP RIVET	7

MOD	MODIFICATION	DRN	APPRD	DATE

TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH:	NAME: BGG	SIGNATURE:	DATE: 10/4/06	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044			MATERIAL:		TITLE: SAFETRACK BONNET	
WEIGHT:			DWG NO.:		A0	
SCALE: 1:5					SHEET 1 OF 1	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CM170-5-1A	DISCHARGE CHUTE	1
2	CM170-5-2A	DISCHARGE FLAP	1
3	N91204	PLAIN NYLON WASHER	1
4	CM170-5-3A	DIRECTIONAL HANDLE	1
5	910150	HEX HD BOLT	2
6	91002	PLAIN WASHER	6
7	91001	NYLOC NUT	3
8	CM170-5-4A	FLAP ADJUSTER ROD	1
9	C180104	TEE HANDLE	1
10	CM170-5-11	CLAMP RING	1
11	C200613	CLAMP BOLTS	3



TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH:	NAME: BGG	SIGNATURE:	DATE: 12/4/06	DEBUR AND BREAK EDGES	TOLERANCES MACHINED PARTS - +/- 0.025mm FABRICATED PARTS - +/- 1.0 mm
GreenMech LTD The Mill Industrial Park Kings Coughton Alcester Works B49 5QG Tel 01789 400044				MATERIAL:		TITLE: DISCHARGE CHUTE EXPLODED
MODIFICATION				DRN	APPRD	DATE
WEIGHT:				DWG NO.		A0
SCALE: 1:10				SHEET 1 OF 1		